

IMPORTANT! Read and save these instructions. This manual to be left with the equipment.



INSTALLATION MANUAL

Gas-fired Steam Humidifier
Nortec **GS**

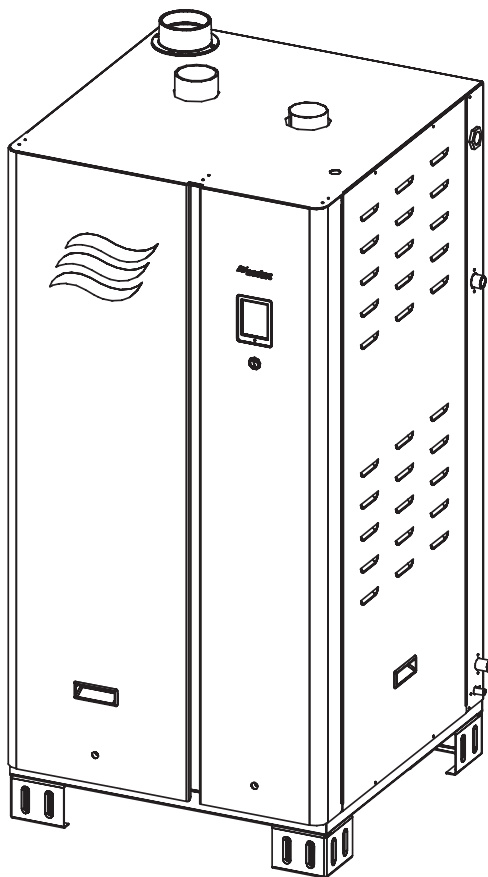
**DANGER!****Fire or explosion hazard!**

If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

DO NOT store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WHAT TO DO IF YOU SMELL GAS

- DO NOT try to light any appliance.
- DO NOT touch any electrical switch.
- DO NOT use any phone in the building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.



INSTALLATION MANUAL

Gas-fired Steam Humidifier
Nortec **GS**

Thank you for choosing Nortec

Installation date (DD/MM/YYYY):

Commissioning date (DD/MM/YYYY):

Site:

Model:

Serial number:

Manufacturer

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1 Introduction

1.1 Before You Start!

Thank you for purchasing the Nortec GS humidifier.

The Nortec GS humidifier incorporates the latest technical advances and meets all recognized safety standards. Never-the-less, improper use of the Nortec GS humidifier may result in danger to the user or third parties, and/or damage to property.

To ensure safe, proper and economical operation of the Nortec GS humidifier, observe and comply with all information and safety instructions contained in this manual, as well as all relevant documentation of components of the installed humidification system. Comply with all local and regional regulations dealing with gas, combustion air, flue gases, water, steam and electrical installations.

If you have additional questions, contact your Nortec representative. They will be glad to assist you.

1.2 General

Limitations

The subject of this manual is the Nortec GS humidifier. The various options and accessories may only be described in-so-far as is necessary for proper installation and operation of the equipment. Additional information on available options and accessories can be obtained in the instructions that are supplied with them.

This manual is restricted to the installation of the Nortec GS humidifier, and is intended for well trained personnel who are suitably qualified for their respective tasks.

Symbols Used in This Manual



CAUTION!

The catchword "CAUTION" in conjunction with the general caution symbol is used to provide safety instructions that, if neglected, may cause damage and/or malfunction of the unit or damage to property.



WARNING!

The catchword "WARNING" in conjunction with the general warning symbol is used to provide safety instructions that, if neglected, may cause injury to personnel. Other specific warning symbols may also be used in place of the general symbol.



DANGER!

The catchword "DANGER" in conjunction with the general danger symbol is used to provide safety instructions that, if neglected, may cause severe injury to personnel or even death. Other specific danger symbols may also be used in place of the general symbol.

Other Related Publications

This manual is supplemented by other publications such as the Operation and Maintenance Manual, Spare Parts List, etc., which are included in the delivery of the equipment. Where necessary, appropriate cross-references to these publications have been added in this manual.

Storage of Manual

Keep this manual in a place where it is safe and readily accessible. If the equipment is moved to another location, make sure that the manual is passed on to the new user.

If the manual is lost or misplaced, contact your Nortec representative for a replacement copy.

Language Versions

This manual is also available in other languages – contact your Nortec representative.

2 For Your Safety

General

Every person who is tasked with the installation of the Nortec GS humidifier must read and understand this manual before performing any work on the unit. Knowing and understanding the contents of the Installation Manual, and the Operation and Maintenance Manual is a basic requirement for protecting personnel against any kind of danger, preventing faulty operation, and operating the unit safely and correctly.

All labels, signs and markings applied to the Nortec GS humidifier must be observed and kept in a readable state.

Personnel Qualifications

All procedures described in this manual must only be performed by personnel who are adequately qualified, well trained and are authorized by the customer.

For safety and warranty reasons, any activity beyond the scope of this manual must only be performed by qualified personnel authorized by Nortec.

All personnel working with the Nortec GS humidifier must be familiar with, and comply with the appropriate regulations on workplace safety and prevention of accidents.

Intended Use

The Nortec GS humidifier is intended exclusively for air humidification using a Nortec-approved steam distributor within specified operating conditions (refer to the Operation and Maintenance Manual for details). Any other type of application, without the express written consent of Nortec, is considered to be NOT conforming to its intended purpose, and may lead to dangerous operation and will void the warranty.

In order to operate the equipment in the intended manner all information contained in this manual, in particular the safety instructions, must be observed closely.

Safety Precautions that Must be Observed



DANGER!
Risk of electric shock!

The Nortec GS humidifier is mains powered. Live parts may be exposed when the access panels are removed. Touching live parts may cause severe injury or even death.

Prevention: The Nortec GS humidifier must be connected to the mains only after all installation work has been completed, checked for correct workmanship, and the access panels are installed properly and fastened securely.



DANGER!
Risk of fire or explosion!

The Nortec GS is a gas-fired humidifier. Improper installation, adjustment, alteration, service, maintenance or use can cause carbon monoxide poisoning, explosion, fire or other hazards that can cause serious injury, death or property damage.

If over-heating occurs or if the gas fails to shut off: Shut off the gas supply at the manual gas shutoff valve before shutting off the electrical power supply.

DO NOT use this appliance if any part has been under water. Call a qualified service technician immediately to inspect and replace any part of the control system or gas control that has been under water.

Any work on the gas system must only be performed by a qualified installer, service agency or your local gas supplier. Use only factory-authorized and listed kits or accessories when installing or modifying this appliance.

DO NOT store or use gasoline or other flammable vapors and liquids in the vicinity of the humidifier or any other appliance.

What to do if You Smell Gas:

DO NOT try to light any appliance.

DO NOT touch any electrical switch.

DO NOT use any phone in the building.

Leave the building immediately.

Call your gas supplier immediately from a location far away from the building with the gas leak.

Follow the gas supplier's instructions.

If you cannot reach your gas supplier, call the fire department.



WARNING!
Risk of severe burns from contact with hot steam vapors!

The Nortec GS humidifier produces hot steam vapors for humidification. Bare skin in contact with hot steam vapors can result in severe burns.

Prevention: Avoid contact with steam vapors, or wear appropriate personal protective equipment when working near steam vapors.



WARNING!
Risk of severe burns from contact with hot surfaces!

The water tank, steam line and exhaust system in the Nortec GS humidifier get very hot during operation. Bare skin in contact with hot surfaces can result in severe burns.

Prevention: Shut down the humidifier and wait for it to cool down to room temperatures before touching these surfaces, or wear appropriate personal protective equipment.

Preventing Unsafe Operation

All personnel working with the Nortec GS humidifier must immediately report to the customer any alterations to the unit that may affect safety, and **secure the humidifier against accidental power-up.**

Modifications to the Unit Prohibited

Modifications are NOT permitted on the Nortec GS humidifier without the express written consent of Nortec.

The location of the various safety labels on the Nortec GS humidifier is shown in [Figure 1](#).

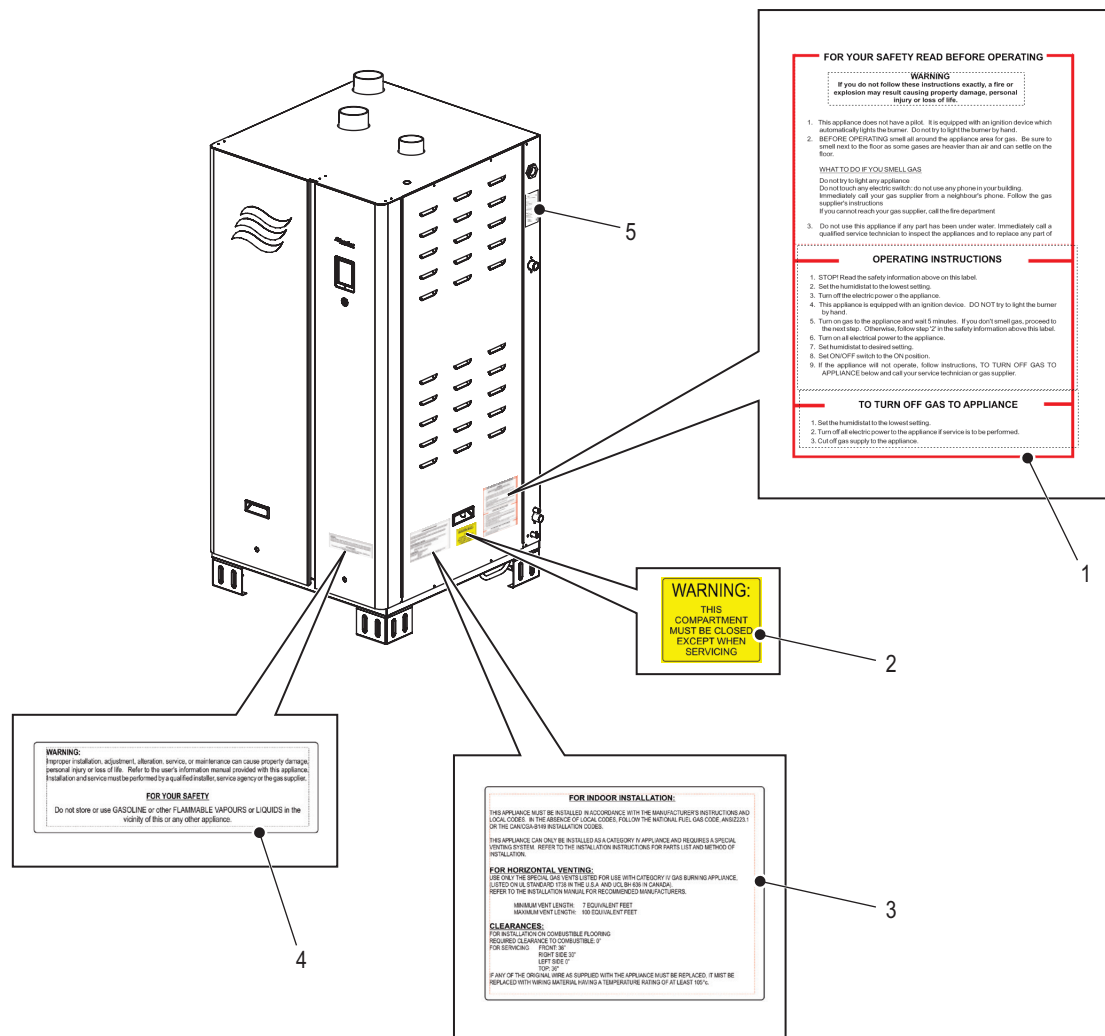


Figure 1: Safety Labels

- 1 Label, gas safety warning
- 2 Label, keep cabinet closed warning
- 3 Label, installation guidelines
- 4 Label, general safety warning
- 5 Label, specification

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3 Receiving and Storage

3.1 Inspection

All Nortec products are shipped F.O.B at the factory. All damage, breakage or loss claims are the responsibility of the shipping company.

After receiving the shipment, inspect the goods as follows:

- Inspect the shipping boxes for damage. Report any shipping box damages to the shipping company without delay.
- Check the goods against the packing slip to ensure that all items have been delivered. Report any shortages to your Nortec representative within 48 hours of receipt of the goods. Nortec does not assume responsibilities for any shortages beyond this period.
- Unpack the parts/components and check for any damage.
If parts/components are damaged, notify the shipping company immediately.
- Verify the model type on the specification label to ensure that it is suitable for your installation. Refer to [Figure 3 on page 10](#).

3.2 Storage and Transportation

Storage

Store the Nortec GS humidifier in its original packaging inside a protected area that meets the following requirements until it is installed. These requirements also apply if the unit needs to be stored for an extended period of time.

- Room temperature: 41 to 104°F (5 to 40°C)
- Room humidity: 10 to 75% RH

Transportation

For optimum protection always transport the unit and components in their original packaging, and use appropriate lifting/transporting devices.

Packaging

Keep the original packaging of the unit/components for later use.

If the packaging needs to be disposed off, observe local regulations on waste disposal. Recycle packaging where possible.

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4 Product Overview

4.1 General Description

The Nortec GS series is a completely new design of gas-fired steam humidifiers. It is designed to provide clean steam humidification at an economical price. The Nortec GS humidifier is available in condensing high-efficiency (CS), ultra-low NOx condensing (NX) and standard-efficiency models in capacities ranging from 50 lb/h (23 kg/h) to 600 lb/h (260 kg/h). The CS and NX models are classified as Category IV appliances.

The Nortec GS humidifier comes in two housing styles – compact (50-100 lb/h (23-45 kg/h)), and full-size (150-600 lb/h (65-260 kg/h)). Refer to [Figure 2](#).

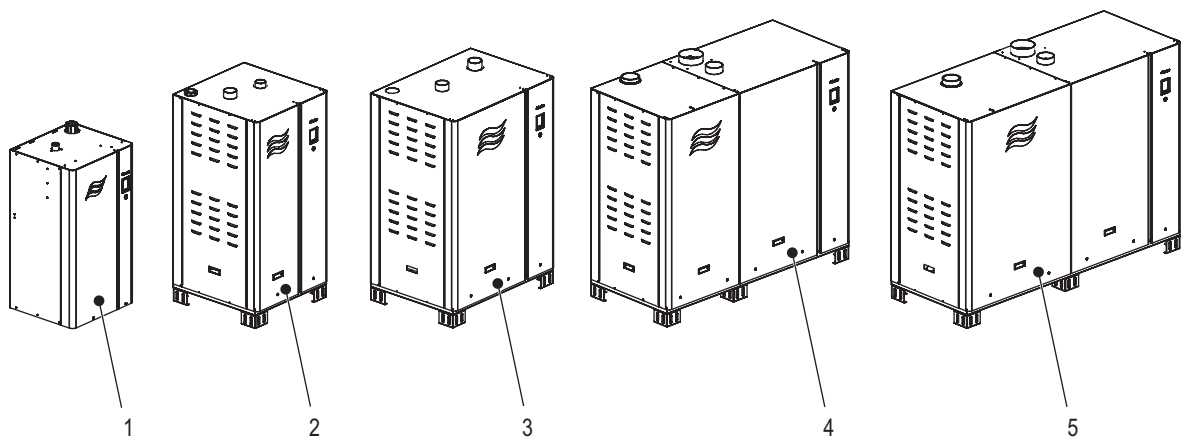


Figure 2: Nortec GS Series Humidifiers

- 1 GS 50/100 (compact housing)
- 2 GS 150 (full-size housing)
- 3 GS 200/300 (full-size housing)
- 4 GS 450 (full-size housing)
- 5 GS 600 (full-size housing)

4.2 Model Designation

The specification label on the right side of the Nortec GS humidifier shows its model number, serial number and ratings – refer to [Figure 3](#).

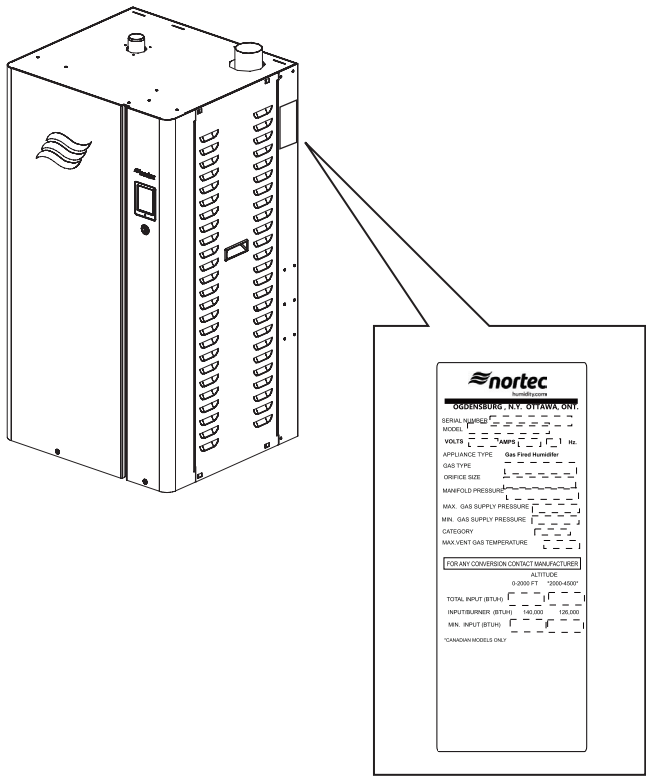


Figure 3: Nortec GS Humidifier Specification Label

The breakdown of the model number is shown in [Figure 4](#).

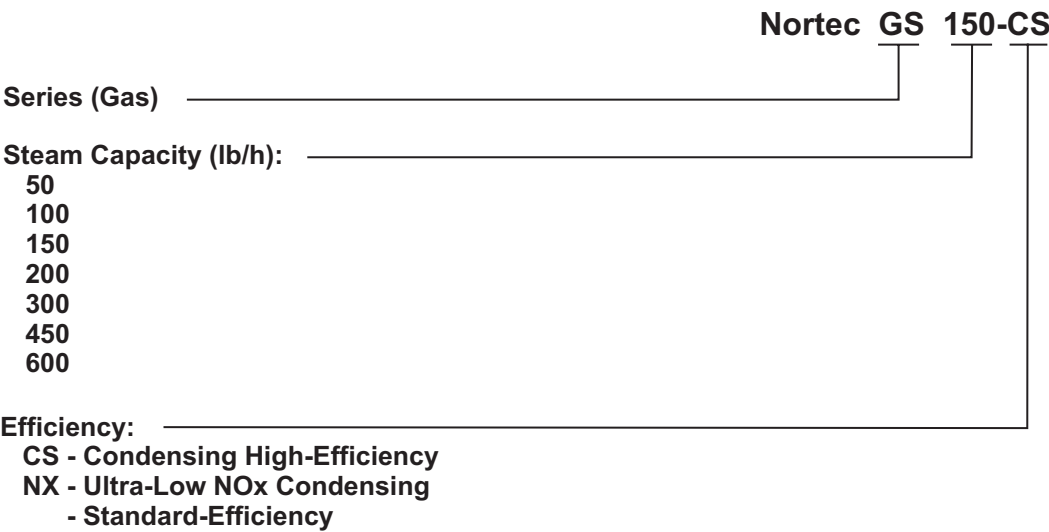


Figure 4: Model Number Breakdown (Example)

4.3 Model Specifications

Table 1 and Table 2 on page 12 list the specifications for the Nortec GS humidifier. Also, refer to "High Altitude De-rating" on page 13 for high altitude de-rating of the Nortec GS humidifier

Condensing High-efficiency (CS) Model Specifications

Table 1: Condensing High-Efficiency (CS) Model Specifications

Fuel	Blower Speed	Input BTUh (kW)	Steam Capacity lb/h (kg/h)	Manifold Pressure in H ₂ O (Pa)
Model GS 50-CS				
Natural gas	Maximum	62,000 (18.2)	50 (23)	-0.01 (-2.5)
	Minimum	12,400 (3.6)	10 (4.5)	-0.01 (-2.5)
Propane	Maximum	62,000 (18.2)	50 (23)	-0.01 (-2.5)
	Minimum	13,000 (3.8)	10 (4.5)	-0.01 (-2.5)
Model GS 100-CS				
Natural gas	Maximum	124,000 (36.3)	100 (45)	-0.01 (-2.5)
	Minimum	24,800 (7.3)	20 (9)	-0.01 (-2.5)
Propane	Maximum	124,000 (36.3)	100 (45)	-0.01 (-2.5)
	Minimum	24,800 (7.3)	20 (9)	-0.01 (-2.5)
Model GS 150-CS				
Natural gas	Maximum	186,000 (54.5)	150 (68)	-0.01 (-2.5)
	Minimum	37,200 (10.9)	30 (13.6)	-0.01 (-2.5)
Propane	Maximum	186,000 (54.5)	150 (68)	-0.01 (-2.5)
	Minimum	37,200 (10.9)	30 (13.6)	-0.01 (-2.5)
Model GS 200-CS				
Natural gas	Maximum	248,000 (72.7)	200 (91)	-0.01 (-2.5)
	Minimum	24,800 (7.3)	20 (9)	-0.01 (-2.5)
Propane	Maximum	248,000 (72.7)	200 (91)	-0.01 (-2.5)
	Minimum	24,800 (7.3)	20 (9)	-0.01 (-2.5)
Model GS 300-CS				
Natural gas	Maximum	372,000 (109.0)	300 (136)	-0.01 (-2.5)
	Minimum	37,200 (10.9)	30 (13.6)	-0.01 (-2.5)
Propane	Maximum	372,000 (109.0)	300 (136)	-0.01 (-2.5)
	Minimum	37,200 (10.9)	30 (13.6)	-0.01 (-2.5)
Model GS 450-CS				
Natural gas	Maximum	558,000 (163.5)	450 (204)	-0.01 (-2.5)
	Minimum	37,200 (10.9)	30 (13.6)	-0.01 (-2.5)
Propane	Maximum	558,000 (163.5)	450 (204)	-0.01 (-2.5)
	Minimum	37,200 (10.9)	30 (13.6)	-0.01 (-2.5)
Model GS 600-CS				
Natural gas	Maximum	744,000 (218.0)	600 (272)	-0.01 (-2.5)
	Minimum	37,200 (10.9)	30 (13.6)	-0.01 (-2.5)
Propane	Maximum	744,000 (218.0)	600 (272)	-0.01 (-2.5)
	Minimum	37,200 (10.9)	30 (13.6)	-0.01 (-2.5)

Ultra-Low NOx Condensing (NX) Model Specifications

Table 2: Ultra-Low NOx Condensing (NX) Model Specifications

Fuel	Blower Speed	Input BTU/h (kW)	Steam Capacity lb/h (kg/h)	Manifold Pressure in H ₂ O (Pa)
Model GS 50-NX				
Natural gas	Maximum	65,000 (19.0)	50 (23)	-0.01 (-2.5)
	Minimum	13,000 (3.8)	10 (4.6)	-0.01 (-2.5)
Propane	Maximum	65,000 (19.0)	50 (23)	-0.01 (-2.5)
	Minimum	13,000 (3.8)	10 (4.6)	-0.01 (-2.5)
Model GS 100-NX				
Natural gas	Maximum	130,000 (38.1)	100 (45)	-0.01 (-2.5)
	Minimum	26,000 (7.6)	20 (9)	-0.01 (-2.5)
Propane	Maximum	130,000 (38.1)	100 (45)	-0.01 (-2.5)
	Minimum	26,000 (7.6)	20 (9)	-0.01 (-2.5)
Model GS 150-NX				
Natural gas	Maximum	195,000 (57.1)	150 (68)	-0.01 (-2.5)
	Minimum	39,000 (11.4)	30 (13.6)	-0.01 (-2.5)
Propane	Maximum	195,000 (57.1)	150 (68)	-0.01 (-2.5)
	Minimum	39,000 (11.4)	30 (13.6)	-0.01 (-2.5)
Model GS 200-NX				
Natural gas	Maximum	260,000 (76.2)	200 (91)	-0.01 (-2.5)
	Minimum	26,000 (7.6)	20 (9)	-0.01 (-2.5)
Propane	Maximum	260,000 (76.2)	200 (91)	-0.01 (-2.5)
	Minimum	26,000 (7.6)	20 (9)	-0.01 (-2.5)
Model GS 300-NX				
Natural gas	Maximum	390,000 (114.3)	300 (136)	-0.01 (-2.5)
	Minimum	39,000 (11.4)	30 (13.6)	-0.01 (-2.5)
Propane	Maximum	390,000 (114.3)	300 (136)	-0.01 (-2.5)
	Minimum	39,000 (11.4)	30 (13.6)	-0.01 (-2.5)
Model GS 450-NX				
Natural gas	Maximum	585,000 (171.4)	450 (204)	-0.01 (-2.5)
	Minimum	39,000 (11.4)	30 (13.6)	-0.01 (-2.5)
Propane	Maximum	585,000 (171.4)	450 (204)	-0.01 (-2.5)
	Minimum	39,000 (11.4)	30 (13.6)	-0.01 (-2.5)
Model GS 600-NX				
Natural gas	Maximum	780,000 (228.6)	600 (272)	-0.01 (-2.5)
	Minimum	39,000 (11.4)	30 (13.6)	-0.01 (-2.5)
Propane	Maximum	780,000 (228.6)	600 (272)	-0.01 (-2.5)
	Minimum	39,000 (11.4)	30 (13.6)	-0.01 (-2.5)

4.3.1 High Altitude De-rating

All high altitude installations have a de-rating of the input capacity. All Canadian models have an automatic 10% de-rating for installations between altitudes of 2000-4500 ft (610-1372 m). For U.S. models, refer to [Table 3](#) for the applicable de-ratings.

Table 3: High Altitude De-rating

Altitude		De-rating (%)
Feet (ft)	Meters (m)	
0-2000	0-610	0
2001-3000	610-915	8
3001-4000	915-1220	12
4001-4500	1220-1370	16
4501 and higher	1370 and higher	Contact factory

4.4 Options

[Table 4](#) shows the options for the Nortec GS humidifier. Contact your Nortec representative for details.

Table 4: Nortec GS Series Options

Option	Application
Mounting stand	Stand for independent mounting of the Nortec GS humidifier on the floor.
Natural gas or propane	Factory-installed gas valve for using either natural gas or propane in the Nortec GS humidifier.

4.5 Accessories

[Table 5](#) shows the accessories for the Nortec GS humidifier. Contact your Nortec representative for details.

Table 5: Accessories for the Nortec GS Series

Accessory	Application
Steam distributor – ASD, BSD, CSD	Steam distribution system for use in an air duct.
SAM-e steam distribution manifold, and mini SAM-e	Steam distribution system for use in an air duct where reduced absorption distance is required.
Blower pack (remote-mounted)	For direct room humidification or use in conditioned spaces without a built-in air distribution system. The Nortec GS 50/100 model can use a remote-mounted blower pack for steam distribution (blower pack ordered as an accessory).
Digital or analog control humidistat with either On/Off or modulating operation	Input device used to meter the output of the humidifier based on the sensed relative humidity. The humidistat can be installed in the conditioned space that is being humidified, or within the duct.
Digital RH transducer	Input device used to communicate the relative humidity in a conditioned space or a duct to the humidifier.
Digital or analog high limit humidistat with either On/Off or modulating operation	Input device used to limit the output of the humidifier by either shutting it down or throttling it down when the humidity in the duct approaches the high limit.
Air proving switch	Input device to ensure that humidification only occurs when air is moving through the duct.
Outdoor temperature sensor	Input device used to communicate the outdoor temperature to the humidistat so that it can lower the setpoint value during cold weather to prevent condensation on exterior windows/surfaces.

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5 Installation

5.1 General

Strictly observe all instructions and perform all tasks (including the mounting of the unit and connection of the gas, flue gas, water, steam and power supplies) as described in this manual.

Adhere to all local and national codes dealing with gas, combustion air, flue gas, water, steam and electrical installations. In the absence of local codes, the installation must conform to the ANSI Z223.1, National Fuel Gas Code, and/or CSA B149.1 codes.

Nortec does not accept any liability for installation of humidification equipment by unqualified personnel, or the use of equipment/parts that are not authorized by Nortec.

Personnel Qualifications

All installation work must be performed only by licensed personnel authorized by the customer. It is the customer's responsibility to verify qualifications of the personnel.

Safety

Observe the following safety precautions:



DANGER!
Risk of explosion and fire!

The Nortec GS is a gas-fired humidifier. Improper installation, adjustment, alteration, service, maintenance or use can cause carbon monoxide poisoning, explosion, fire or other hazards that can cause serious injury, death or property damage. If assistance is required, contact a qualified installer, service agency or your local gas supplier.

Use only factory-authorized and listed kits or accessories when installing or modifying this appliance.



DANGER!
Risk of electric shock!

The Nortec GS humidifier is mains powered. Live parts may be exposed when the access panels are removed. Touching live parts may cause severe injury or even death.

Prevention: The Nortec GS humidifier must be connected to the mains only after all installation work has been completed, checked for correct workmanship, and the access panels are installed properly and fastened securely.



CAUTION!
Risk of damage to internal components from electrostatic discharge (ESD)!

The electronic components inside the humidifier are sensitive to electrostatic discharge (ESD).

Prevention: Take appropriate measures to protect the electronic components inside the unit against damage caused by electrostatic discharge (ESD). Refer to ANSI/ESD-S20.20.

5.2 Installation Overview

5.2.1 Typical Installation – Compact Units

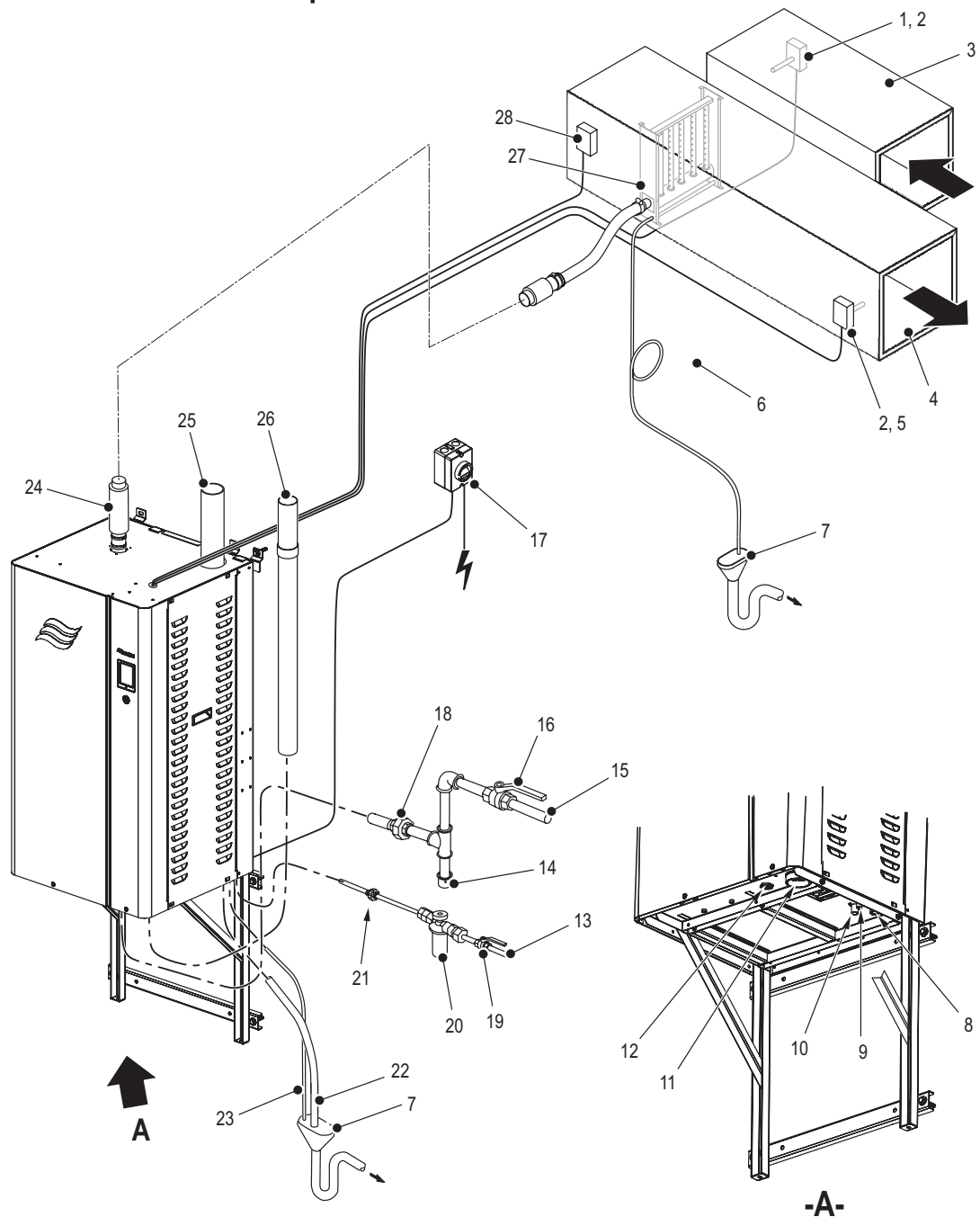


Figure 5: Installation Overview – Compact Unit

- | | | | |
|----|--|----|---|
| 1 | Humidistat, On/Off (used for humidity control) | 15 | Supply line, gas |
| 2 | Humidity sensor or modulating humidistat (used for control of the space in the return duct, high limit in the supply duct) | 16 | Valve, manual gas shutoff |
| 3 | Duct, return air | 17 | Switch, disconnect, electrical fused (dedicated) |
| 4 | Duct, supply air | 18 | Fitting, union |
| 5 | Humidistat, On/Off, high limit (external security loop) | 19 | Valve, water shutoff |
| 6 | Drain line, condensate (with trap) | 20 | Filter, water (optional, but recommended) |
| 7 | Funnel, air gap (with optional trap) | 21 | Fitting, union |
| 8 | Inlet, water | 22 | Drain line |
| 9 | Outlet, condensate drain | 23 | Drain line, exhaust condensate (CS/NX model only) |
| 10 | Outlet, drain | 24 | Steam line |
| 11 | Inlet, intake air | 25 | Vent, exhaust (connected to exterior) |
| 12 | Inlet, gas | 26 | Vent, air intake (connected to exterior – optional) |
| 13 | Supply line, water | 27 | Distributor, steam |
| 14 | Trap, sediment | 28 | Switch, air proving (external security loop) |

5.2.2 Typical Installation – Full-Size Units

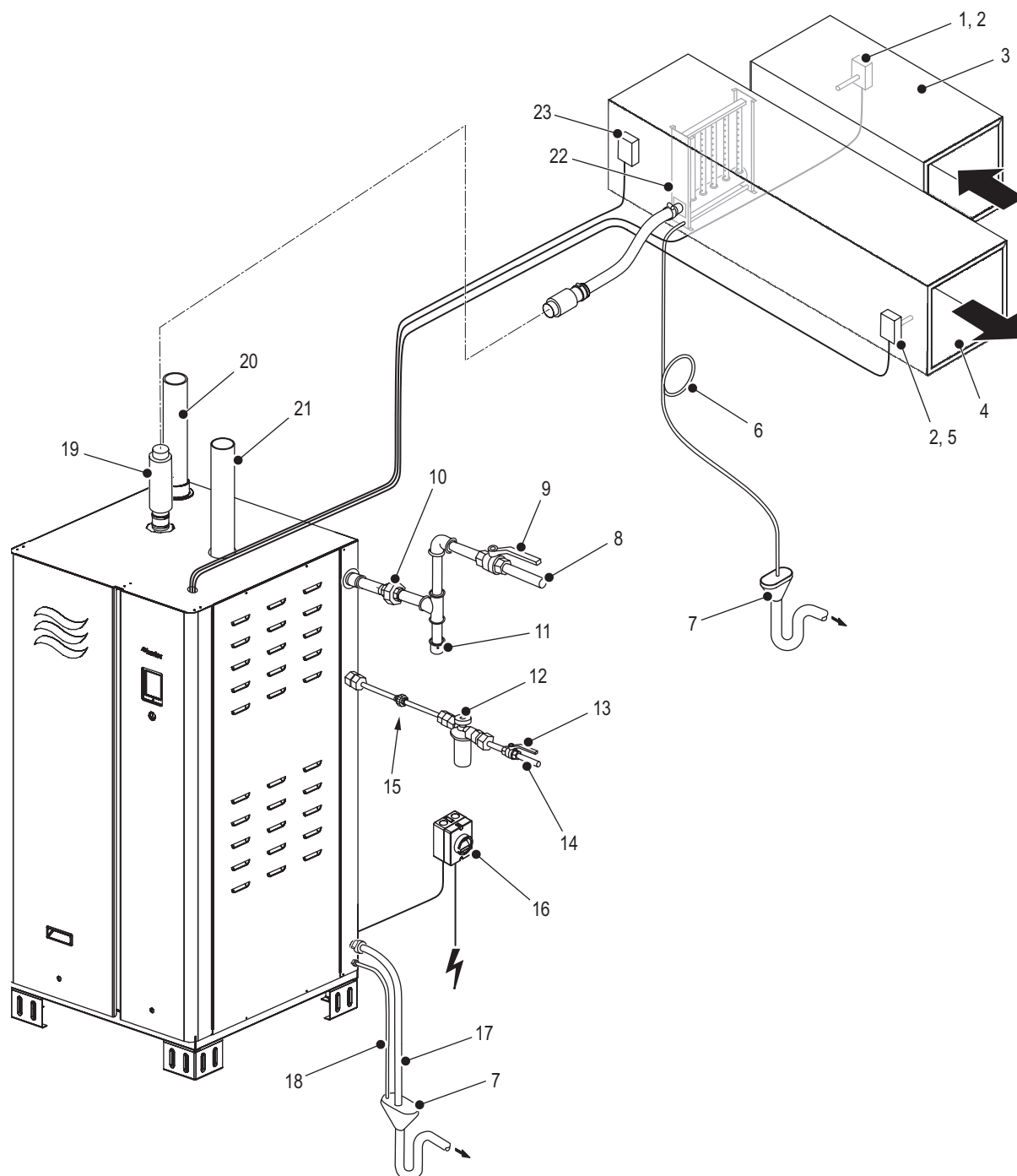


Figure 6: Installation Overview – Full-Size Units (GS 150 Shown)

- | | | | |
|----|--|----|---|
| 1 | Humidistat, On/Off (used for humidity control) | 13 | Valve, water shutoff |
| 2 | Humidity sensor or modulating humidistat (used for control of the space in the return duct, high limit in the supply duct) | 14 | Supply line, water |
| 3 | Duct, return air | 15 | Fitting, union |
| 4 | Duct, supply air | 16 | Switch, disconnect, electrical fused (dedicated) |
| 5 | Humidistat, On/Off, high limit (external security loop) | 17 | Drain line |
| 6 | Drain line, condensate (with trap) | 18 | Drain line, exhaust condensate (CS/NX model only) |
| 7 | Funnel, air gap (with optional trap) | 19 | Steam line |
| 8 | Supply line, gas | 20 | Vent, air intake (connected to exterior – optional) |
| 9 | Manual gas shutoff valve | 21 | Vent, exhaust vent (connected to exterior) |
| 10 | Fitting, union | 22 | Distributor, steam |
| 11 | Trap, sediment | 23 | Switch, air proving (external security loop) |
| 12 | Filter, water (optional, but recommended) | | |

5.3 Site Requirements

In preparation for installation of the Nortec GS humidifier ensure that the following site requirements are satisfied. Report any discrepancies to the site engineer.

Steam and Condensate Lines

- ☐ The location of the Nortec GS humidifier is largely dependent on the location of the steam distributor, the exhaust vent pipe and the air intake pipe. To minimize heat loss through the steam line, choose the location of the humidifier so that it is as close as possible to the steam distributor.
- ☐ Keep the length of the steam line as short as possible. When possible, install the humidifier below the steam distributor. Make sure that the selected location permits proper routing of steam and condensate lines. Refer to ["Best Practices for Installing Steam and Condensate Lines" on page 30](#) for details.

Mounting

- ☐ The space in which the humidifier is to be installed must allow adequate clearances for ease of maintenance, and must be easily accessible for servicing. Refer to ["Clearances" on page 20](#) for the required and suggested clearances. Adhere to all local and national installation codes. Nortec is not responsible for any installation code violations.
- ☐ The Nortec GS humidifier is designed to be floor-mounted, with the exception of the GS 50/100 unit which comes with a floor stand that also converts to mounting bracket for wall-mounting. The GS 150-600 units can also be mounted on an optional floor stand. The floor must be level if mounting the unit on the floor. If wall-mounting the compact unit, choose a wall or other suitable vertical surface that offers a sufficiently high load-bearing capacity – refer to maximum operating weight in [Table 11 on page 21](#) for weights. In addition, the mounting surface must be able to withstand temperatures of 140-158 °F (60-70 °C) that can be generated during operation of the humidifier. Care must also be taken to ensure that the unit is not mounted above sensitive equipment or walkways.
- ☐ Do not mount the humidifier on wooden floors, carpeting or near combustible materials. Adhere to all local and national installation codes.
- ☐ Do not mount the humidifier on vibrating surfaces, or near hot surfaces or surfaces that can freeze.
- ☐ The Nortec GS humidifier must be installed in a drip-proof location within buildings, where the ambient temperature is 41-104 °F (5-40 °C) and the relative humidity is 5-80% (non-condensing). The selected location must also protect all electrical components in the humidifier from water damage.

Water Supply

- ☐ The water supply to the humidifier must be cold potable drinking water or demineralized water, with a flow rate of 2.64 gpm (10 L/min). The water quality requirements are listed in [Table 6](#).

Table 6: Water Quality Requirements

Water Type	Hardness gpg (PPM)	Alkalinity (pH)	Chloride (PPM)
Potable	0-15 (0-256)	5-8	0-50
Treated	0-0.99 (0-17)	5-8	0-50

- ☐ The water supply line to the humidifier must have a minimum diameter of 1/2 in (13 mm) with a 1/2 in NPT female end. The line must also have a shutoff valve and a union fitting for ease of maintenance.
- ☐ The water supply should be filtered to 5 µm (optional, but recommended) and pressure regulated to 30-80 psig (207-550 kPa). If necessary, a surge arrestor should be installed if pressure surges occur.
- ☐ For best performance, water temperature should be 34-59 °F (1-15°C), and maximum temperature must not exceed 77 °F (25 °C).
- ☐ The piping material must be pressure-proof and certified for use with drinking water systems. If using demineralized water, the piping must be made of either plastic or stainless steel (minimum DIN 1.4301).
- ☐ The water supply should be free of additives such as corrosion inhibitors, disinfectants, etc., which may affect the performance of the humidifier.

Drainage

- ☐ The humidifier should be connected to a dedicated building drain (recommended) with a minimum drainage rate of 5.28 gpm (20 L/min). The drain line must allow free and easy drainage.
- ☐ The building drain pipe should be made of either copper or stainless steel (minimum DIN 1.4301) to handle discharge water at up to 212 °F (100 °C).
- ☐ The space in which the humidifier is to be installed should have a floor drain connected to the building drain. However, if a floor drain is not available, a leakage monitoring device must be supplied to permit interruption of the water supply in case of a leakage. A drain pan is also recommended to prevent property damage.

Combustion Air

- ☐ The space in which the humidifier is to be installed must have access to a good supply of clean combustion air at atmospheric pressure. Adhere to appropriate local and national installation regulations for sealed combustion and space air installations.
- ☐ The maximum temperature of the combustion air supply should be 86°F (30°C).
- ☐ For additional requirements for sealed combustion and space air installations refer to ["Combustion Air Connection" on page 40](#).

Exhaust Venting

- ☐ The space in which the humidifier is to be installed must permit routing of exhaust air to the outside. Adhere to all local and national installation regulations.
- ☐ For additional requirements for the different types of exhaust vent installations refer to ["Exhaust Vent Connection" on page 43](#).

Gas Supply

- ☐ Gas supply to the unit must be equipped with a certified manual gas shutoff valve located in the immediate vicinity of the humidifier.
- ☐ If black pipe is used, a sediment trap (located between the manual shutoff valve and the unit) must also be supplied.
- ☐ A capped 1/8 in NPT test port must be supplied in the gas line immediately upstream from the humidifier gas connection.
- ☐ A union fitting must be supplied in the gas line immediately upstream from the humidifier gas connection.
- ☐ The operating pressure of the gas supply to the humidifier must be as listed in [Table 7](#).

Table 7: Gas Operating Pressure

Gas Type	Operating Pressure	
	Minimum	Maximum
Natural gas (North America)	5 in H ₂ O (1.25 kPa)	10.0 in H ₂ O (2.49 kPa)
Propane (North America)	9.0 in H ₂ O (2.24 kPa)	14.0 in H ₂ O (3.49 kPa)

- ☐ The gas supply line must be sized as listed in [Table 8](#). The pipe connection should have male NPT threads.

Table 8: Gas Line Size

Model	Minimum Gas Line Size	Gas Inlet Size (Female)
GS 50	1/2 in (15 mm)	1/2 in NPT
GS 100	1/2 in (15 mm)	1/2 in NPT
GS 150	3/4 in (20 mm)	3/4 in NPT
GS 200	1 in (25 mm)	1 in NPT
GS 300	1 in (25 mm)	1 in NPT
GS 450	1-1/4 in (32 mm)	1 in NPT
GS 600	1-1/4 in (32 mm)	1 in NPT

Power Supply

- ❑ The power supply to the humidifier must not exceed the rated current draw indicated on the specification label. Refer to [Figure 3 on page 10](#).
- ❑ The power supply must have an external dedicated fused disconnect switch located in the immediate vicinity of the humidifier. The fusing must not exceed the maximum current draw of 15 A.

5.4 Mounting the Humidifier

Before mounting the Nortec GS humidifier, refer to ["Site Requirements" on page 18](#) for the location and mounting requirements.

5.4.1 Clearances

The required clearances are listed in [Table 9 on page 21](#), and the suggested clearances are listed in [Table 10 on page 21](#). Refer to [Figure 7](#). Consult local and national installation regulations. Nortec does not accept responsibility for violations of the installation codes.

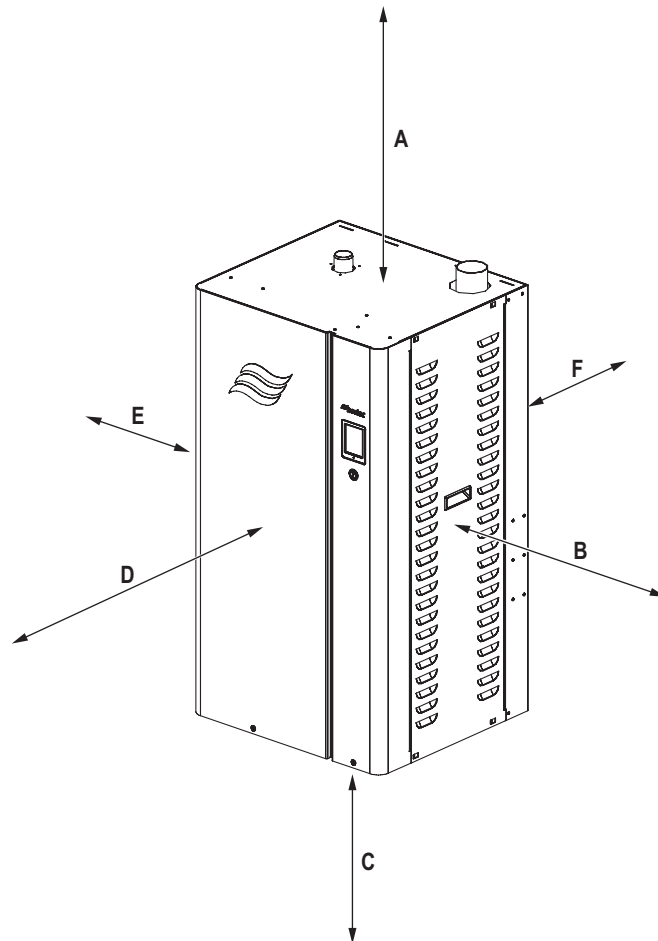


Figure 7: Nortec GS Humidifier Suggested Clearances

Table 9: Required Clearances*

Model	Overhead Clearance "A"	Right Side Clearance "B"	Ground Clearance "C"	Front Clearance "D"	Left Side Clearance "E"	Rear Clearance "F"
GS 50	16 in (406 mm)	24 in (610 mm)	24 in (610 mm)	36 in (914 mm)	0 in (0 mm)	0 in (0 mm)
GS 100	16 in (406 mm)	24 in (610 mm)	24 in (610 mm)	36 in (914 mm)	0 in (0 mm)	0 in (0 mm)
GS 150	16 in (406 mm)	24 in (610 mm)	0 in (0 mm)	36 in (914 mm)	0 in (0 mm)	0 in (0 mm)
GS 200	16 in (406 mm)	24 in (610 mm)	0 in (0 mm)	36 in (914 mm)	0 in (0 mm)	0 in (0 mm)
GS 300	16 in (406 mm)	24 in (610 mm)	0 in (0 mm)	36 in (914 mm)	0 in (0 mm)	0 in (0 mm)
GS 450	16 in (406 mm)	24 in (610 mm)	0 in (0 mm)	36 in (914 mm)	24 in (610 mm)	0 in (0 mm)
GS 600	16 in (406 mm)	24 in (610 mm)	0 in (0 mm)	36 in (914 mm)	24 in (610 mm)	0 in (0 mm)

* Consult local and national installation codes.

Table 10: Suggested Clearances

Model	Overhead Clearance "A"	Right Side Clearance "B"	Ground Clearance "C"	Front Clearance "D"	Left Side Clearance "E"	Rear Clearance "F"
GS 50	36 in (914 mm)	30 in (762 mm)	24 in (610 mm)	36 in (914 mm)	0 in (0 mm)	0 in (0 mm)
GS 100	36 in (914 mm)	30 in (762 mm)	24 in (610 mm)	36 in (914 mm)	0 in (0 mm)	0 in (0 mm)
GS 150	36 in (914 mm)	30 in (762 mm)	0 in (0 mm)	36 in (914 mm)	0 in (0 mm)	0 in (0 mm)
GS 200	36 in (914 mm)	30 in (762 mm)	0 in (0 mm)	36 in (914 mm)	0 in (0 mm)	0 in (0 mm)
GS 300	36 in (914 mm)	30 in (762 mm)	0 in (0 mm)	36 in (914 mm)	0 in (0 mm)	0 in (0 mm)
GS 450	36 in (914 mm)	30 in (762 mm)	0 in (0 mm)	36 in (914 mm)	30 in (762 mm)	0 in (0 mm)
GS 600	36 in (914 mm)	30 in (762 mm)	0 in (0 mm)	36 in (914 mm)	30 in (762 mm)	0 in (0 mm)

5.4.1.1 Overall Dimensions and Weight

The overall dimensions and weight of the Nortec GS humidifier are listed in [Table 11](#). **Note:** The dimensions and weights shown do not include the floor stand or wall mount bracket.

Table 11: Nortec GS Humidifier Overall Dimensions and Weights

Model	Dimensions			Weight	
	Height	Width	Depth	Net	Operating
GS 50-CS/NX	43.4 in (1102 mm)	23.5 in (598 mm)	21.2 in (539 mm)	190 lb (86.2 kg)	340 lb (154.2 kg)
GS 100-CS/NX	43.4 in (1102 mm)	23.5 in (598 mm)	21.2 in (539 mm)	210 lb (95.3 kg)	365 lb (165.6 kg)
GS 150-CS/NX	55.5 in (1410 mm)	27.0 in (684 mm)	27.7 in (705 mm)	320 lb (145.1 kg)	500 lb (226.8 kg)
GS 200-CS/NX	55.5 in (1410 mm)	37.8 in (960 mm)	27.7 in (705 mm)	480 lb (217.7 kg)	775 lb (351.5 kg)
GS 300-CS/NX	55.5 in (1410 mm)	37.8 in (960 mm)	27.7 in (705 mm)	480 lb (217.7 kg)	800 lb (362.8 kg)
GS 450-CS/NX	55.5 in (1410 mm)	62.2 in (1580 mm)	27.7 in (705 mm)	800 lb (362.9 kg)	1200 lb (544.3 kg)
GS 600-CS/NX	55.5 in (1410 mm)	73.2 in (1859 mm)	27.7 in (705 mm)	910 lb (412.8 kg)	1550 lb (703.1 kg)

5.4.2 Standard Wall Mounting – Compact Unit Only

Install the compact Nortec GS humidifier on the wall or other suitable vertical mounting surface as follows. Refer to [Figure 8 on page 23](#).

1. Check that the selected mounting location provides adequate clearances for maintenance, and is at an easily servicable height. Refer to ["Clearances" on page 20](#).
2. Make sure that the mounting surface has adequate structural strength to support the operating weight of the unit – refer to [Table 11 on page 21](#) for weights. Nortec recommends mounting to 3/4 in (20 mm) thick plywood or equivalent.
3. Remove all the packaging material around the Nortec GS humidifier that was used for shipping the unit. Remove the accessory box and open its contents.
4. Assemble the mounting bracket using the instructions in the accessory box.
5. Locate the mounting bracket at the desired position on the wall or other suitable vertical mounting surface.
6. Attach the mounting bracket with one 3/8 in lag bolt and washer (not supplied). Use longer bolt if going through drywall or other structural material into the mounting surface.
7. Level the mounting bracket, and mark the locations of the remaining three attachment points.
8. Install three more 3/8 in lag bolts and washers (not supplied), and secure the mounting bracket to the mounting surface.
9. Remove the door panels from the humidifier.
10. Remove and discard the two shipping screws that secure the unit to the shipping pallet.



WARNING!

Heavy object – risk of personal injury, or damage to equipment!

Prevention: Use an appropriate lifting device to lift the humidifier. Lift the unit from the bottom, and not the side or top panels.

11. Carefully lift the humidifier by its base frame and raise it off the shipping pallet.
12. Carefully lower the humidifier onto the mounting bracket that is secured to the mounting surface.
13. Install four M6×12 bolts and washers (supplied) and secure the humidifier to the mounting bracket. Torque the bolts to 6.5 lb·ft (9 N·m).
14. Install the two L-brackets on the top of the unit with the sheetmetal screws (supplied).
15. Secure the L-brackets to the vertical mounting surface with two 1/4 in lag bolts and washers (not supplied).
16. Install the door panels.

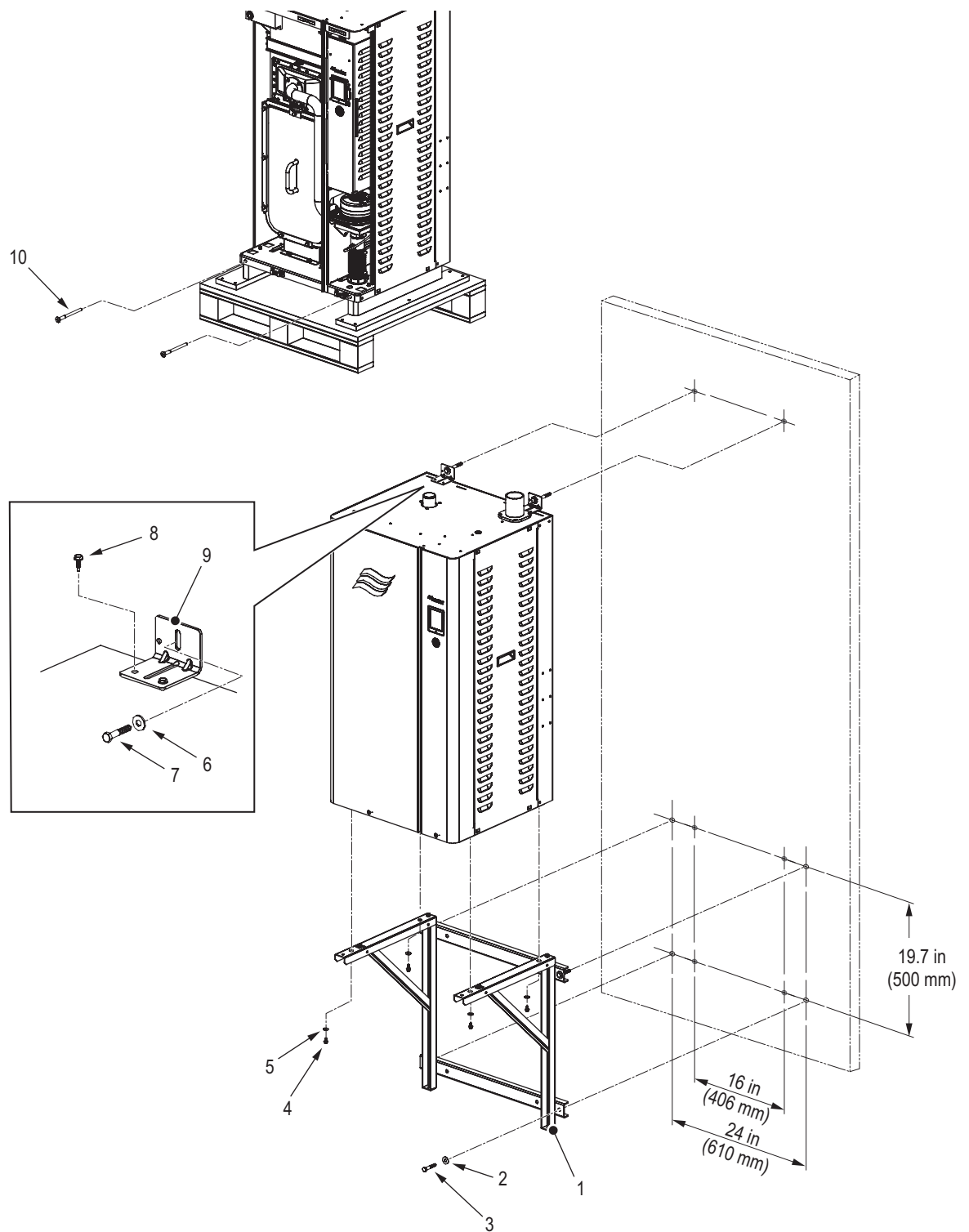


Figure 8: Standard Wall Mounting, Compact Unit Only

- 1 Bracket, mounting (supplied)
- 2 Washer, flat, 3/8 in (×4, not supplied)
- 3 Bolt, lag, 3/8×2 in (×4, not supplied)
- 4 Bolt, M6×12 (×4, supplied)
- 5 Washer, flat, M6 (×4, supplied)
- 6 Washer, flat, 1/4 in (×2, not supplied)
- 7 Bolt, lag, 1/4×1 in (×2, not supplied)
- 8 Screw, sheetmetal (×4, supplied)
- 9 Bracket, L (×2, supplied)
- 10 Screw, shipping (×2, discard)

5.4.3 Standard Floor Stand Mounting – Compact Unit Only

Install the compact Nortec GS humidifier on the floor stand, if desired, as follows. Refer to [Figure 9 on page 25](#).

1. Check that the selected mounting location provides adequate clearances for maintenance. Refer to ["Clearances" on page 20](#).
2. Remove all the packaging material around the Nortec GS humidifier that was used for shipping the unit. Remove the accessory box and open its contents.
3. Assemble the floor stand using the instructions in the accessory box.
4. Make sure that the floor is hard and level, then set the floor stand on the floor (and optionally against a wall or other suitable vertical mounting surface). Level the stand using the leveling screws on its feet.
Note: If desired, remove the leveling screws and secure the floor stand to the floor with 3/8 in bolts and washers (not supplied).
5. Remove the door panels from the humidifier.
6. Remove and discard the two shipping screws that secure the unit to the shipping pallet.



WARNING!

Heavy object – risk of personal injury, or damage to equipment!

Prevention: Use an appropriate lifting device to lift the humidifier. Lift the unit from the bottom, and not the side or top panels.

7. Carefully lift the humidifier by its base frame and raise it off the shipping pallet.
8. Carefully lower the humidifier onto the floor stand.
9. Install four M6×12 bolts and washers (supplied) and secure the humidifier to the floor stand. Torque the bolts to 9 N·m.
10. Install the two L-brackets on the top of the unit (optional) with the sheetmetal screws (supplied).
11. Secure the L-brackets to the vertical mounting surface with two 1/4 in lag bolts and washers (not supplied).
12. Install the door panels.

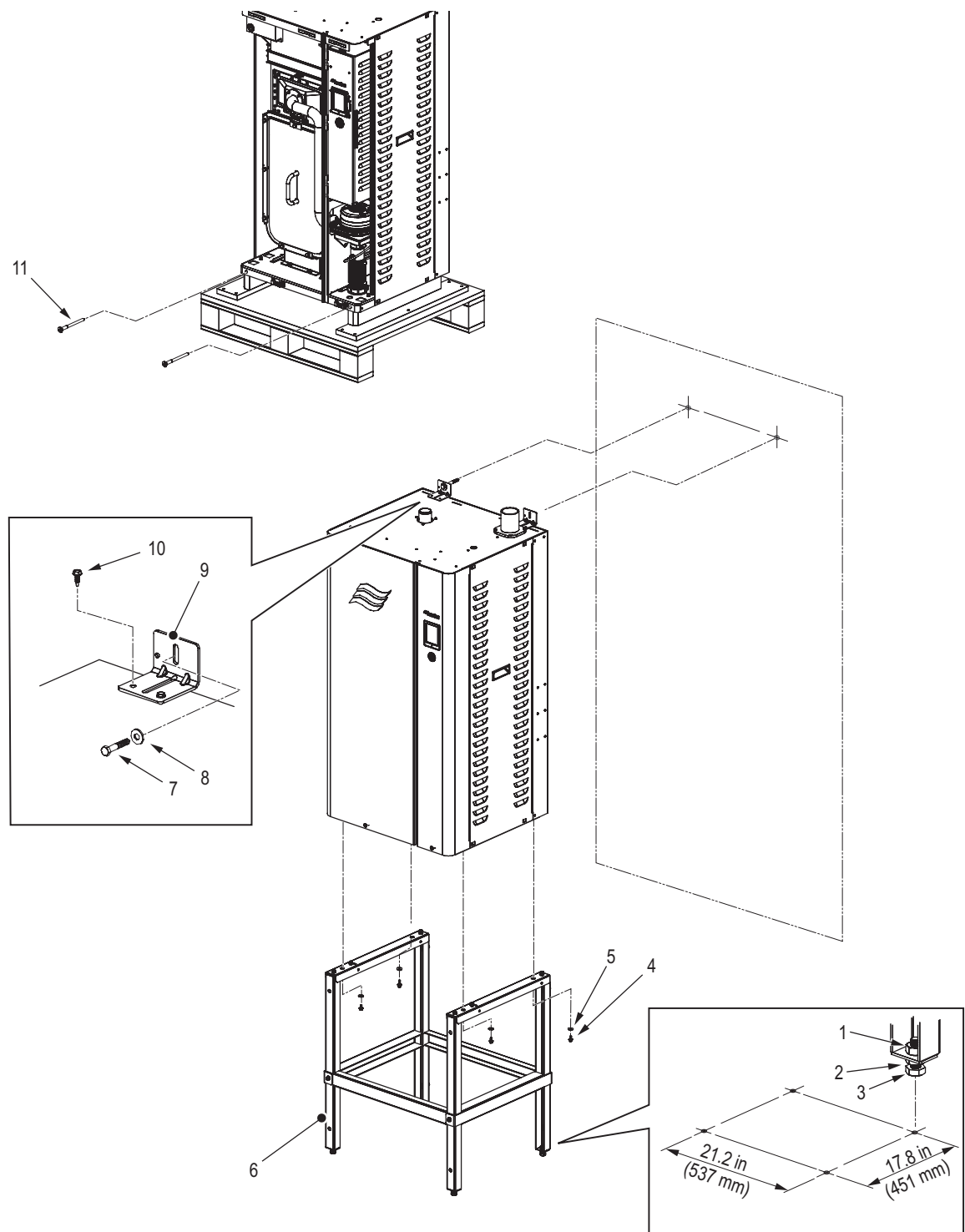


Figure 9: Standard Floor Stand Mounting, Compact Unit Only

- 1 Nut
- 2 Nut, jam
- 3 Screw, leveling
- 4 Bolt, M6×12 (×4, supplied)
- 5 Washer, flat, M6 (×4, supplied)
- 6 Stand, floor
- 7 Bolt, lag, 1/4×1 in (×2, not supplied)
- 8 Washer, flat, 1/4 in (×2, not supplied)
- 9 Bracket, L (×2, supplied – used if unit is installed against a vertical mounting surface)
- 10 Screw, sheetmetal (×4, supplied)
- 11 Screw, shipping (×2, discard)

5.4.4 Standard Mounting – Full-Size Unit

Install the full-size Nortec GS humidifier directly on the floor as follows. Refer to [Figure 10](#).

1. Check that the selected mounting location provides adequate clearances for maintenance. Refer to ["Clearances" on page 20](#).
2. Remove all the packaging material around the Nortec GS humidifier that was used for shipping the unit.



WARNING!

Heavy object – risk of personal injury, or damage to equipment!

Prevention: Use an appropriate lifting device to lift the humidifier. Lift the unit from the bottom, and not the side or top panels

3. Carefully lift the humidifier by its base frame and raise it off the shipping pallet. Lower it onto a hard level floor.
4. Add shims under the frame brackets, if necessary, to level the unit.

Note: If desired, secure the unit to the floor with 3/8 in bolts and washers (not supplied).

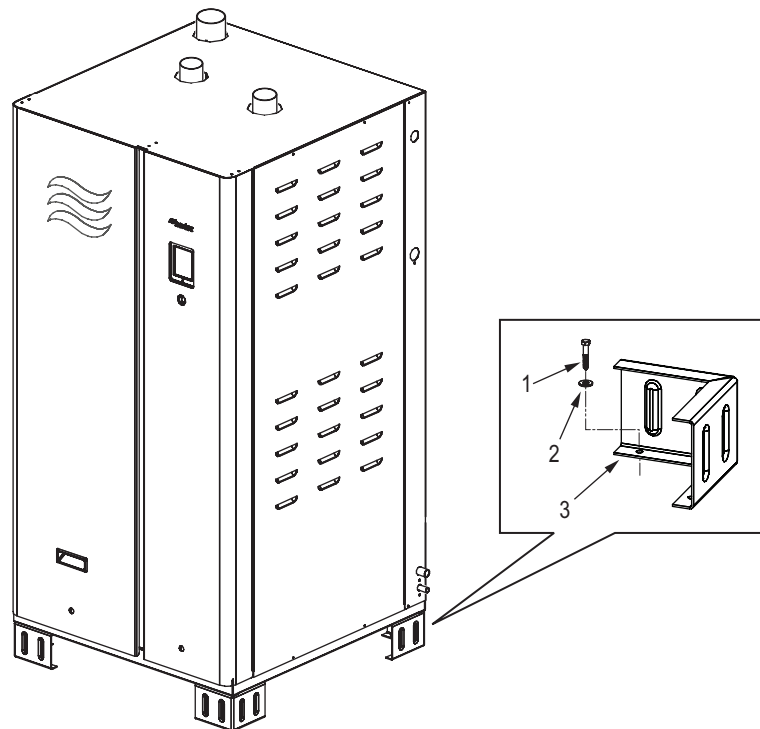


Figure 10: Standard Mounting, Full-Size Unit (GS 150 Shown)

- 1 Bolt, 3/8×2 in (×4, not supplied)
- 2 Washer, flat, 3/8 in (×4, not supplied)
- 3 Bracket, frame

5.4.5 Optional Stand Mounting – Full-Size Unit

Install the full-size Nortec GS humidifier on an optional mounting stand as follows. Refer to [Figure 11](#).

1. Check that the selected mounting location provides adequate clearances for maintenance. Refer to ["Clearances" on page 20](#).
2. Remove all the packaging material around the Nortec GS humidifier that was used for shipping the unit. Remove the accessory box and open its contents.
3. Assemble the mounting stand using the instructions in the accessory box.
4. Set the mounting stand on a hard level floor, and level it using shims, if necessary.

Note: If desired, secure the mounting stand to the floor with 3/8 in bolts and washers (not supplied).



WARNING!

Heavy object – risk of personal injury, or damage to equipment!

Prevention: Use an appropriate lifting device to lift the humidifier. Lift the unit from the bottom, and not the side or top panels

5. Carefully lift the humidifier by its base frame and raise it off the shipping pallet. Lower it onto the mounting stand. Check that it is seated properly.

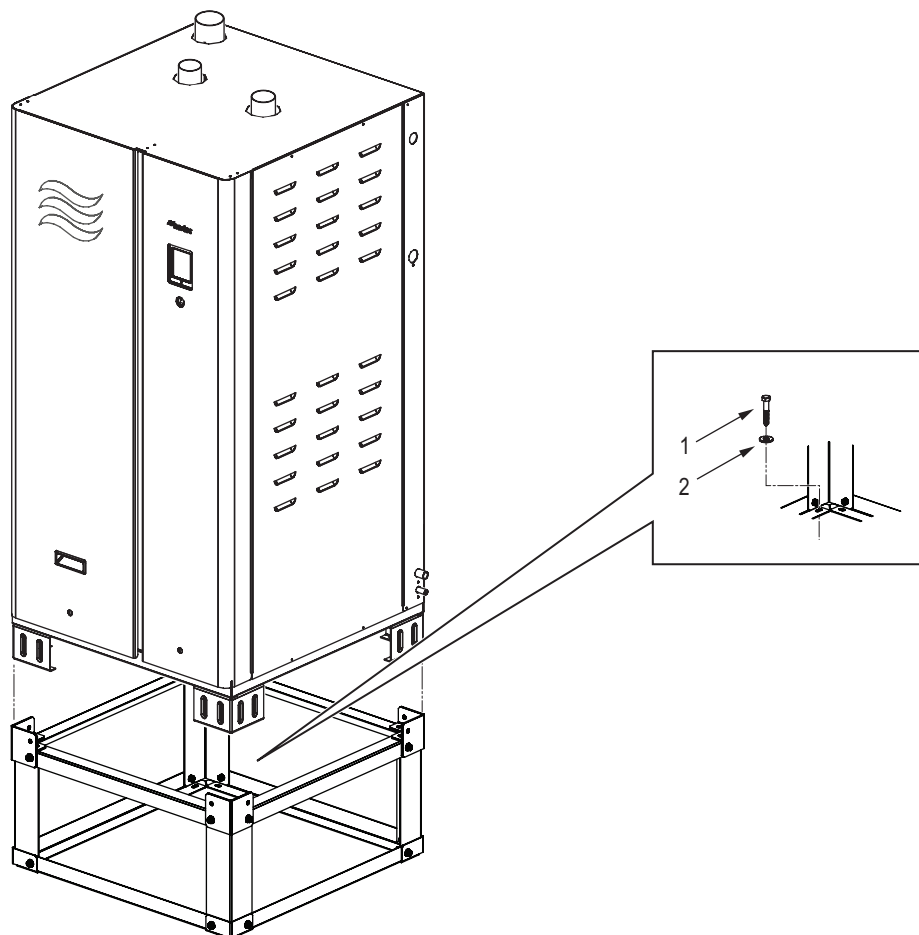


Figure 11: Optional Mounting, Full-Size Unit (GS 150 Shown)

- 1 Bolt, 3/8×2 in (×4, not supplied)
- 2 Washer, flat, 3/8 in (×4, not supplied)

5.4.6 Mounting Checklist

Check the following to ensure that the humidifier has been mounted correctly:

- ☐ Unit installed in the correct location (according to ["Clearances" on page 20](#))?
- ☐ Adequate clearance for servicing unit?
- ☐ Mounting surface stable, and capable of supporting the full operating weight of the humidifier?
- ☐ Unit level?
- ☐ Unit secured properly?

5.5 Steam Connection

Steam generated by the Nortec GS humidifier can be distributed into a conditioned space through an air handling unit (AHU) using Nortec steam distributors, blower packs or Nortec SAM-e steam distribution manifolds – refer to their respective manuals for installation details.

Refer to "[Site Requirements](#)" on page 18 for the steam and condensate line installation requirements. Read "[Best Practices for Installing Steam and Condensate Lines](#)" on page 30 before installing the main steam line and condensate lines.

5.5.1 Installing the Main Steam Pipe

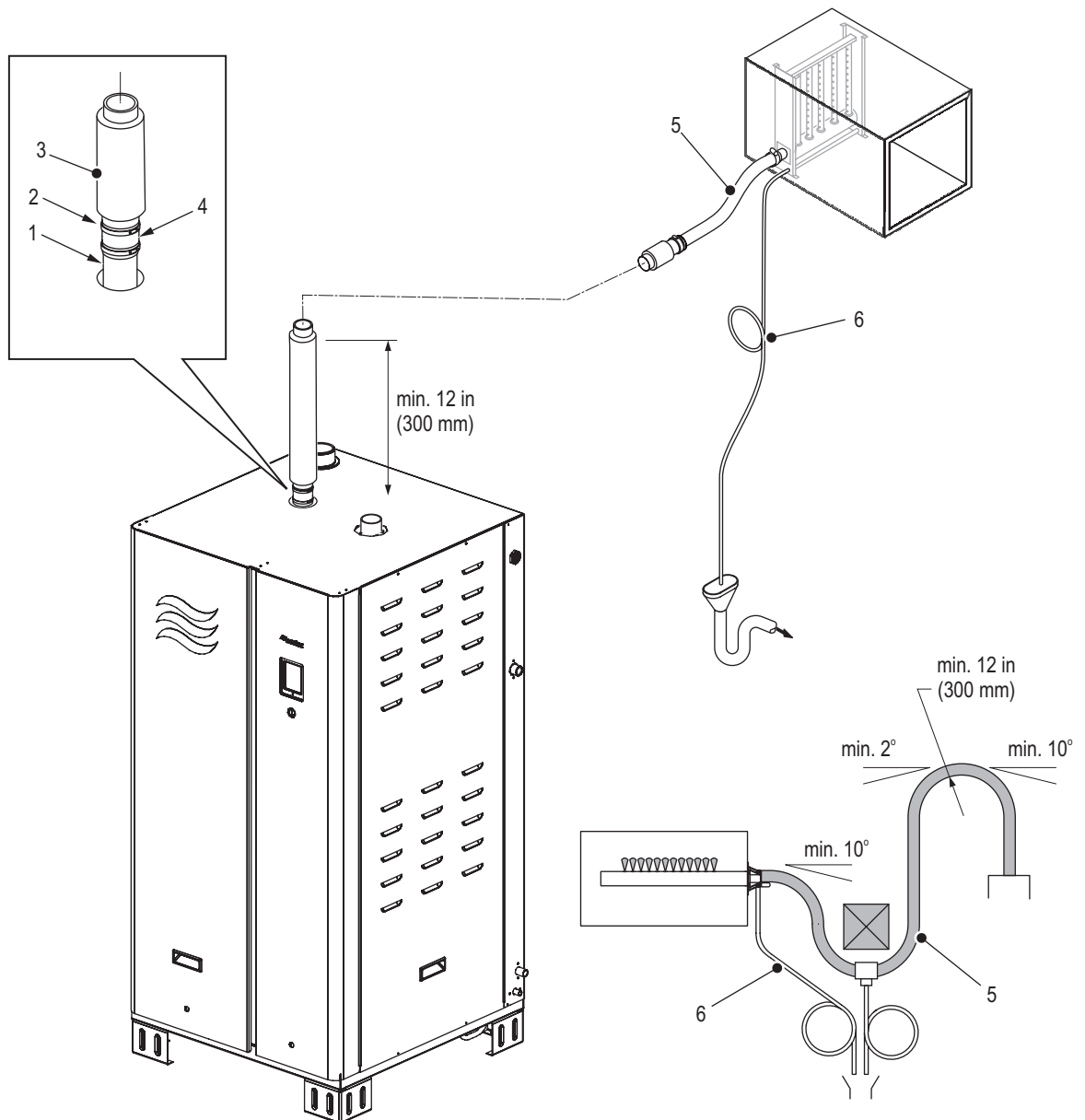


Figure 12: Main Steam Line Installation

- 1 Steam outlet, humidifier
- 2 Clamp, gear (supplied)
- 3 Steam pipe, rigid (main) – must rise straight up minimum 12 in (300 mm) above steam outlet before continuing to steam distributor. Refer to [Table 12 on page 30](#) for maximum equivalent length of steam line.
- 4 Cuff, hose (supplied)
- 5 Steam hose – must have minimum bend radius of 12 in (300 mm), and minimum upslope of 10° or minimum downslope of 2° to steam distributor. Steam hose must not sag – add condensate drain line, as shown, if necessary.
- 6 Drain line, condensate – must have minimum downslope of 1.2°. The trap should be minimum 12 in (300 mm) in diameter, and located minimum 12 in (300 mm) below the steam distributor or dip in the steam line.

5.5.2 Best Practices for Installing Steam and Condensate Lines

Nortec recommends that you observe the following best practices for installing atmospheric steam lines and condensate lines.

Steam Line

- Use rigid steam pipe made of copper (MED Type-L) or stainless steel (minimum DIN 1.4301) exclusively. Steam pipes made of any other materials may adversely affect the operation of the unit, and will void the warranty.
- Refer to [Table 12](#) for the required minimum internal diameter of the steam pipe. The internal diameter of the steam pipe can be expanded, but once expanded a reduction in diameter is not permitted, except at the steam distributor.

Table 12: Steam Pipe Diameter

Model	Minimum Internal Diameter	Maximum Equivalent Steam Line Length
GS 50	1.75 in (45 mm)	45 ft (14 m)
GS 100	1.75 in (45 mm)	69 ft (21 m)
GS 150	3 in (76 mm)	100 ft (30 m)
GS 200	3 in (76 mm)	120 ft (37 m)
GS 300	3 in (76 mm)	150 ft (46 m)
GS 450	4 in (102 mm)	180 ft (55 m)
GS 600	4 in (102 mm)	260 ft (79 m)

- The length of the steam line should be kept as short as possible. It should not exceed the maximum equivalent length shown in [Table 12](#). Exceeding the maximum length can affect performance of the unit, and may void the warranty. Backpressure in the line combined with duct static pressure must not exceed 6 in H₂O (1.49 kPa) for compact units, and 10 in H₂O (2.49 kPa) for full-size units. Refer also to [Table 13 on page 31](#) for equivalent length of typical steam line fittings.

IMPORTANT! When calculating the backpressure on the unit, include allowance of approximately 0.12 in H₂O for every foot (100 Pa for every meter) of steam line, and every 90° elbow.

- Use long radius elbows for steam pipes. This minimizes backpressure and formation of condensation.

IMPORTANT! When determining the length and routing of steam lines, allowances must also be made for thermal expansion.

- The steam line from the humidifier must lead straight upwards for a minimum of 12 in (300 mm), before continuing on to the steam distribution system – refer to [Figure 12 on page 29](#). The steam line must have a minimum upslope of 10°, or a minimum downslope of 2° – refer to [Figure 13 on page 31](#).
- Use only Nortec steam hose between the steam outlet on the humidifier and the steam distributor. Other types of steam hoses can affect performance of the unit, and may void the warranty. The length of the steam hose must be kept to a minimum. The minimum bend radius of the steam hose is 300 mm. The steam hose must not sag, and must have a minimum upslope of 10°, or a minimum downslope of 2° to the steam distributor.

IMPORTANT! When calculating the backpressure on the unit, include allowance of approximately 0.12 in H₂O for every foot (100 Pa for every meter) of steam hose.

Allowances must also be made for shrinkage in the length of the steam hose due to aging.

- Use short lengths of steam hose to connect the steam line to the humidifier or steam distributor. Secure the steam hoses with gear clamps.



CAUTION!
Risk of damage to the gear clamp.

Do not over-tighten the gear clamp. The maximum torque value for gear clamps is 16 in·lbs (180 N·cm).

- Do not combine multiple steam lines, except at the steam distributor. Use a Nortec adaptor specifically designed for that purpose, and only if the humidifiers connected to the adaptor operate in parallel.
- To minimize formation of condensation, the steam pipe must be insulated with a minimum of 1 in (25 mm) of pipe insulation over its entire length.
- The weight of the steam pipe must be supported so there is no load on the humidifier.



WARNING!
Risk of severe burns from contact with hot steam vapors!

Restrictions in the cross-section of the steam line will cause excessive backpressure in the steam tank when the unit is operating, which may cause unexpected release of hot steam vapors. Bare skin exposed to the hot steam vapors can result in severe burns. In addition, excess backpressure also affects performance of the unit.

Prevention: Observe the following:

- Upon completion of the installation, purge the steam line to remove any contaminants and installation materials.
- The steam hose (if used) must not have any kinks or other restrictions.
- To prevent condensate pockets, the steam line must not sag. If necessary, support the steam line with pipe clamps, trough, or wall brackets, and install a condensate drain at the lowest point in the steam line.
- DO NOT install a shutoff valve (e.g. a manually operated shutoff valve, solenoid valve, etc.) in the steam line.

Table 13: Equivalent Length of Typical Steam Line Fittings

Nominal Tube Size	Standard 90° Elbow	Standard 45° Elbow	Side-Outlet Tee
1.75 in (45 mm)	3.5 ft (1.1 m)	1.75 ft (0.5 m)	7 ft (2.1 m)
3 in (75 mm)	5 ft (1.5 m)	2.5 ft (0.8 m)	11 ft (3.4 m)
4 in (100 mm)	8 ft (2.4 m)	4 ft (1.2 m)	15 ft (4.6 m)

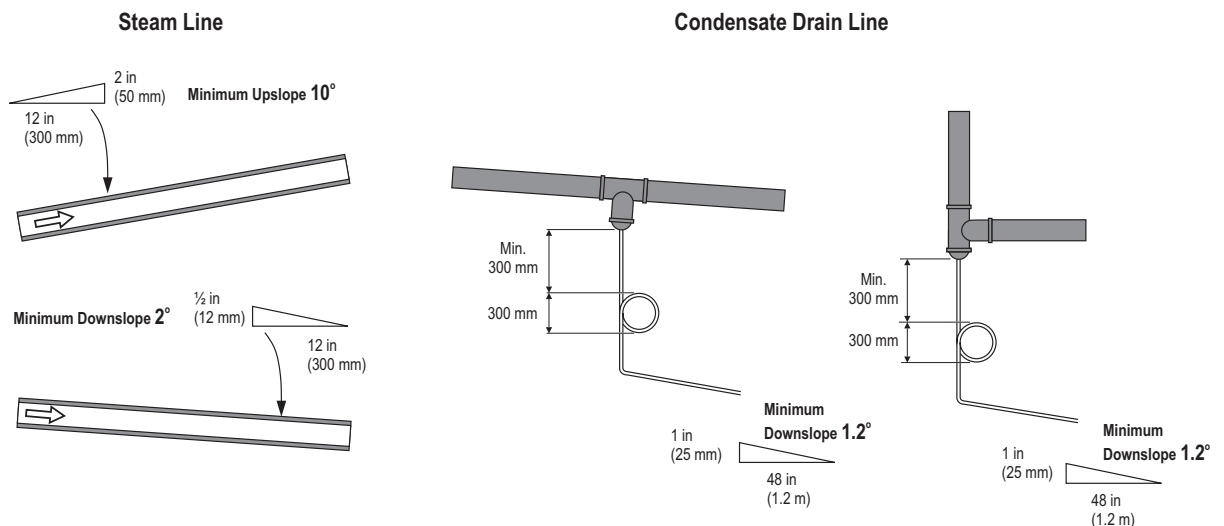


Figure 13: Steam and Condensate Line

Condensate Lines

- Use 1/2 in Nortec condensate hose, or 1/2 in stainless steel pipe or copper pipe for condensate lines and traps.



WARNING!

Risk of severe burns from contact with hot fluids or steam!

The condensate lines may be filled with hot fluids or steam. Bare skin in contact with hot fluids or steam can result in severe burns.

Prevention: Never plumb the condensate lines to empty into a sink used by personnel. Always connect the lines to a floor drain according to applicable national and local plumbing codes.

- Condensate traps must also be installed at all low points and at horizontal-to-vertical transitions in the steam line. The condensate drain lines should always connect to full-size "Tee" connectors in the steam line. Refer to [Figure 13 on page 31](#).
- The condensate lines must have a minimum downslope of 1.2°, with a minimum 12 in (300 mm) diameter condensate trap, and connect to the building floor drain with condensate cooler (if required). The condensate trap must be at least 12 in (300 mm) below the condensate "Tee" and the steam distributor.
- For a steam line that is longer than 15 ft (4.5 m) up to the maximum recommended length, install condensate lines and traps at regular intervals. The maximum distance between condensate lines for long runs is 15 ft (4.5 m).
- Make sure that the condensate lines allow proper flow.
- Do not over-tighten the hose clamps on the condensate lines.

IMPORTANT! Before starting up the unit, prime the condensate traps with water.

5.5.2.1 Common Steam and Condensate Line Installation Mistakes

Some common steam and condensate line installation mistakes are shown in [Figure 14](#).

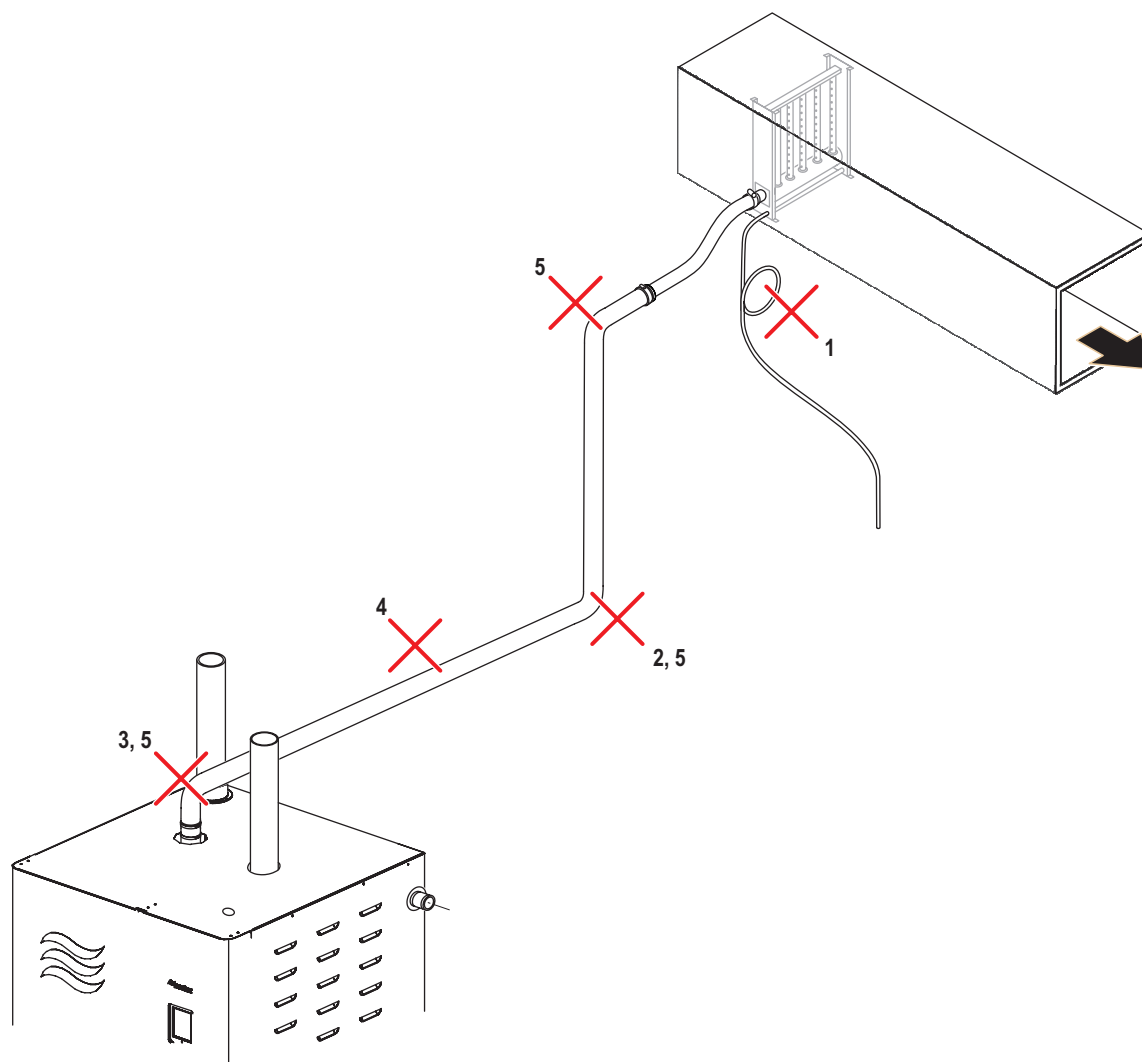


Figure 14: Common Steam and Condensate Line Installation Mistakes

- 1 The condensate trap is located less than the required minimum 12 in (300 mm) below the steam distributor.
- 2 No condensate trap is installed at the horizontal-to-vertical transition.
- 3 The steam line does not run straight up for the required minimum 12 in (300 mm) before continuing on to the steam distributor.
- 4 Steam line is not sloped – upslope minimum 10° / downslope minimum 2° is not maintained.
- 5 The required long radius elbow (for rigid pipe) is not used.

5.5.3 Steam Connection Checklist

Check the following to ensure that the steam connections for the humidifier have been installed correctly:

Steam Line

- ☐ Observed all best practices?
- ☐ Steam pipe sized correctly?
- ☐ The steam line does not exceed maximum equivalent length listed in [Table 12 on page 30](#)?
- ☐ Long radius elbows (for rigid pipes) used?
- ☐ Backpressure in the line combined with duct static pressure does not exceed 6 in H₂O (1.49 kPa) for compact units, or 10 in H₂O (2.49 kPa) for full-size units?
- ☐ Steam line runs straight up from the humidifier steam outlet for at least 12 in (300 mm) before bend?
- ☐ Steam line has minimum upslope of 10°, or minimum downslope of 2°?
- ☐ Steam line does not reduce in diameter except at the steam distributor; and condensate line installed just before the restriction?
- ☐ Steam lines do not merge except at the steam distributor through a Nortec adaptor?
- ☐ Steam line does not sag?
- ☐ Steam connections secured with clamps? Clamps torqued adequately?
- ☐ Allowances made for thermal expansion of rigid pipes, and shrinkages of steam hose?
- ☐ Steam line insulated over its entire length?

Condensate Line

- ☐ Local regulations on drain water temperature requirements have been satisfied?
- ☐ Condensate traps installed at all low points, and at horizontal-to-vertical transitions in the steam line?
- ☐ Condensate lines in the steam line always connect to full-size "Tee" connectors?
- ☐ Condensate traps have a minimum loop diameter of 12 in (300 mm) and installed at least 12 in (300 mm) below the condensate "Tee" and the steam distributor?
- ☐ All condensate lines have a minimum downslope of 1.2°?
- ☐ Condensate traps primed with water?

5.6 Water Connections

Refer to "[Site Requirements](#)" on [page 18](#) for the water supply and drain requirements.

Read "[Water Connection Requirements](#)" on [page 38](#), and perform the water connections as shown in [Figure 15](#) or [Figure 16](#) on [page 36](#), as applicable.

5.6.1 Water Connections – Compact Unit

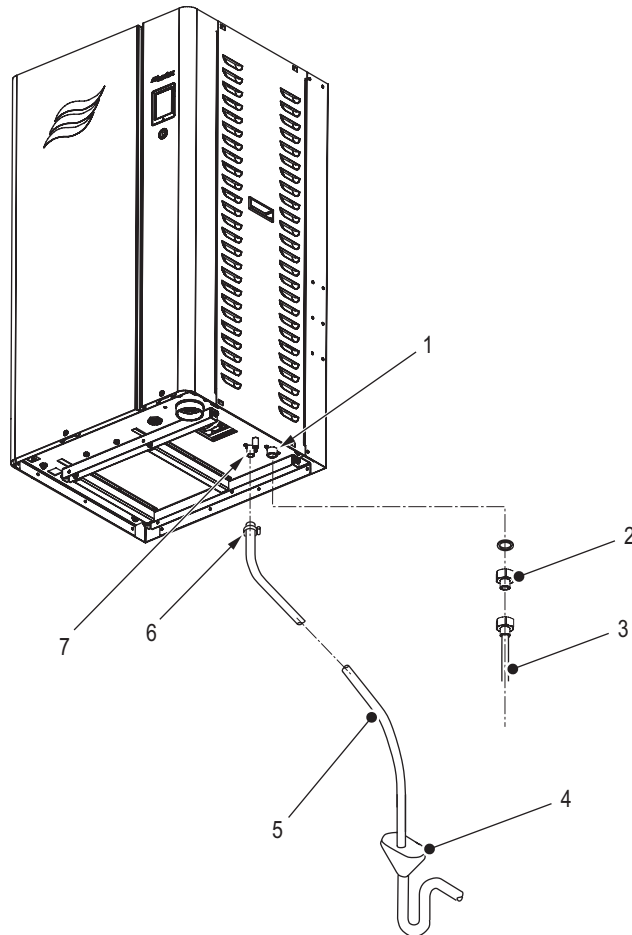


Figure 15: Water Supply and Drain Connections, Compact Unit

- 1 Inlet, fill valve – 3/4 in BSPP (plastic thread)
- 2 Adaptor, 3/4 in BSPP to 1/2 in NPT (supplied)
- 3 Supply line, water – minimum 1/2 in (13 mm) diameter
- 4 Funnel, air gap – should be minimum 2-1/2 in (64 mm) in diameter, and drain pipe connected to it should have minimum diameter of 1-1/2 in (38 mm)
- 5 Hose, drain, 7/8 in (22 mm) I.D. (not supplied) – minimum downslope of 1.2°, and must not touch sides or bottom of funnel
- 6 Clamp, hose (not supplied)
- 7 Outlet, drain, 7/8 in (22 mm) O.D. (unthreaded)

5.6.2 Water Connections – Full-Size Unit

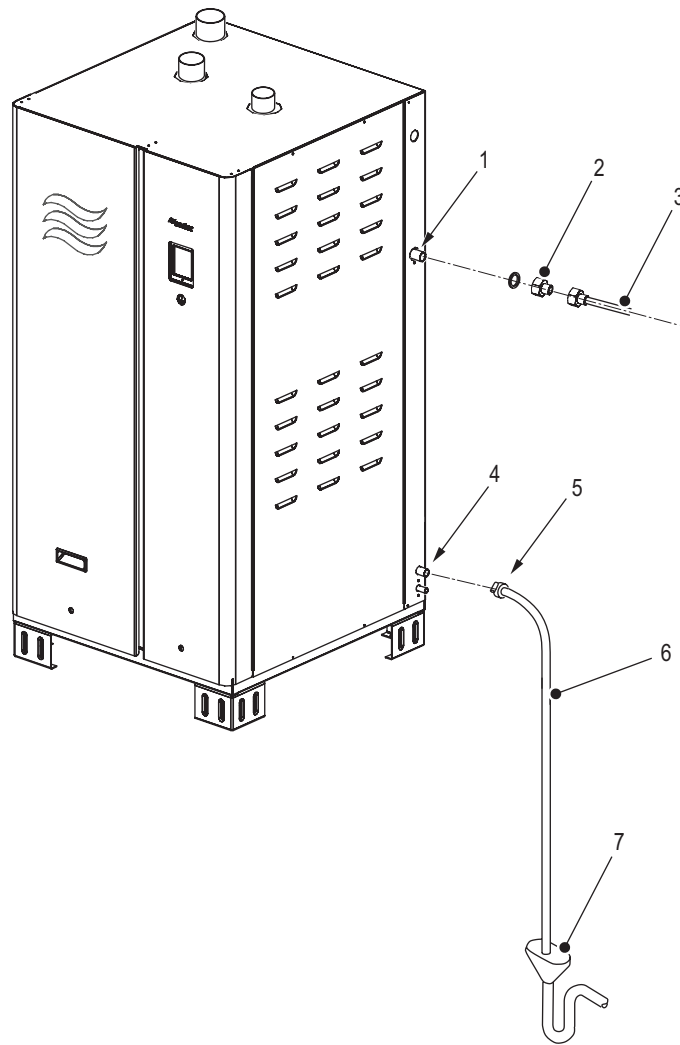


Figure 16: Water Supply and Drain Connections, Full-Size Unit

- 1 Inlet, fill valve – 3/4 in BSPP (plastic thread)
- 2 Adaptor, 3/4 in BSPP to 1/2 in NPT (supplied)
- 3 Supply line, water – minimum 1/2 in (13 mm) diameter
- 4 Outlet, drain, 7/8 in (23 mm) O.D. (unthreaded)
- 5 Clamp, hose (not supplied)
- 6 Hose, drain, 7/8 in (23 mm) I.D. (not supplied) – minimum downslope of 1.2°, and must not touch sides or bottom of funnel
- 7 Funnel, air gap – should be minimum 2-1/2 in (64 mm) in diameter, and drain pipe connected to it should have minimum diameter of 1-1/2 in (38 mm)

5.6.3 Installing Exhaust Condensate Drain Line (CS/NX Model Only)

Install the exhaust condensate drain line (CS/NX model only) as shown in [Figure 17](#).

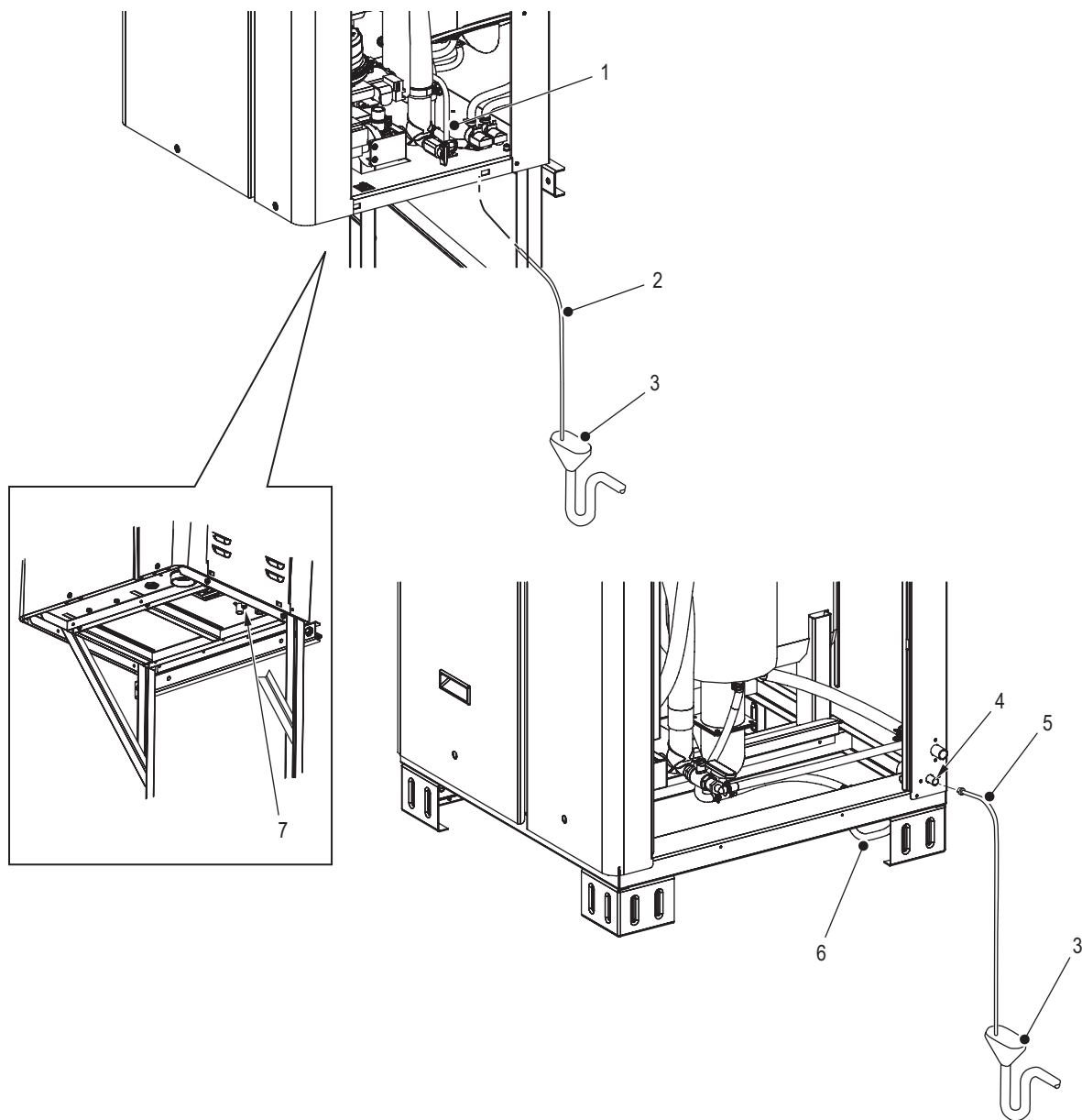


Figure 17: Exhaust Condensate Drain Line (CS/NX Model Only)

- 1 Trap, internal condensate (compact unit) – primed with water
- 2 Hose, drain, exhaust condensate (compact unit) – (not supplied) must have minimum downslope of 1.2°, and must not touch sides or bottom of funnel. Use Nortec condensate hose.
- 3 Funnel, air gap – funnel must be located below the condensate outlet
- 4 Outlet, condensate drain (full-size unit), 1/2 in (13 mm) O.D. (unthreaded)
- 5 Hose, drain, exhaust condensate (full-size unit) – (not supplied) must have minimum downslope of 1.2°, and must not touch sides or bottom of funnel.
- 6 Trap, internal condensate (full-size unit) – primed with water
- 7 Outlet, condensate drain (compact unit), 3/8 in (9.5 mm) O.D. (unthreaded)

5.6.4 Water Connection Requirements

Water and drain connections must meet the following requirements:

- All water supply and drain connections must be installed to local plumbing codes.
- For ease of maintenance, a water shutoff valve and union fitting must be installed in the supply line before the humidifier.
- If a water filter is used (optional, but recommended), it must be installed as close as possible to the humidifier.
- The water supply piping to the humidifier should be minimum 1/2 in (13 mm) in diameter with a 1/2 in NPT female end. The piping material should be pressure-proof to 100 psig (690 kPa), and certified for use with drinking water systems. If using demineralized water, the water supply piping must be made of either plastic or stainless steel (minimum DIN 1.4301).



CAUTION!

Risk of damage to the plastic threads in the fill valve!

Prevention: Hand-tighten the NPT adaptor to the fill valve.

- The air gap funnel in the floor should be located away from the control cabinet to keep any rising steam from damaging the electrical components in the control cabinet. The diameter of the air gap funnel should be minimum 2-1/2 in (64 mm).
- The drain pipe connecting the air gap funnel to the building drain should have a minimum inner diameter of 1-1/2 in (38 mm). Use stainless steel (minimum DIN 1.4301) or copper pipe.
- The drain hose from the humidifier should be as short as possible, and empty into the air gap funnel without touching its sides or bottom. Drain hose must have a minimum constant downslope of 1.2° and must be secured with a hose clamp. The drain hose must be rated for 212 °F (100 °C).
- Install the condensate drain hose (CS/NX model only), and secure it with a hose clamp – refer to [Figure 17 on page 37](#). The hose must be rated to 212 °F (100 °C). Connect the hose to a condensate neutralization device, if required by local code, before connecting the hose to a drain.
- Upon completion of installation, disconnect and flush the water supply and drain lines to clear out any debris in the lines. Check the strainer in the fill valve is free of all debris. Reconnect the lines.
- Prime the condensate trap inside the unit (CS/NX model only) with water.

5.6.5 Water Connections Checklist

Check the following to ensure that the water connections for the humidifier have been installed correctly:

- ☐ Water quality meet the requirements listed in [Table 6 on page 18](#)?
- ☐ Shutoff valve and union fitting installed in supply line?
- ☐ Water supply piping to humidifier minimum 1/2 in (13 mm) diameter? Plastic or stainless steel pipe, if using demineralized water?
- ☐ 5 µm water filter (optional, but recommended) installed in the supply line close to the humidifier?
- ☐ Water supply temperature 34-77 °F (1-25 °C)?
- ☐ Water supply surge-protected and pressure regulated to 30-80 psig (207-550 kPa)?
- ☐ Check for leaks in the water supply line?
- ☐ Air gap funnel in the floor located away from the control cabinet in the humidifier?
- ☐ Air gap funnel minimum 2-1/2 in (64 mm) in diameter?
- ☐ Drain pipe between air gap funnel and building drain have a minimum internal diameter of 1-1/2 in (38 mm)? Copper or stainless steel pipe?
- ☐ Drain hose from humidifier empty into the air gap funnel without touching its sides or bottom? Drain hose have a minimum constant downslope of 1.2°, and secured with hose clamp? Drain hose rated for 212 °F (100 °C)?
- ☐ Condensate hose installed (CS/NX model only)? Hose rated for 212 °F (100 °C)?
- ☐ Condensate trap inside unit primed with water?
- ☐ Water supply line and drain lines flushed? Strainer in the fill valve free of debris?

5.7 Combustion Air Connection

Combustion air provisioning must meet the requirements stated in Sections 5.3 of the National Fuel Gas Code (ANSI Z223.1) in the USA, or Sections 7.2, 7.3, 7.4 of the CAN/CGA B149 Installation Codes in Canada, or applicable provisions of the local building codes.

Excess exposure to contaminated combustion air will result in safety and performance-related problems with the humidifier. Known contaminants include: halogens, ammonia, and chlorides, excessive dust, lime or dirt. Excess exposure to these contaminants will also affect the on-board electronics. Contact Nortec if you have any questions. If necessary, isolate the unit from the contaminated space.

Refer to "[Site Requirements](#)" on page 18 for combustion air requirements.

Select the type of installation required for combustion air – refer to "[Space Air Installation](#)" or "[Sealed Combustion Installation](#)", as applicable.

5.7.1 Space Air Installation

This type of installation draws combustion air from inside the room/space where the humidifier is installed. Refer to [Table 14](#) for the required minimum cross-sectional area for the fresh air intake in the room/space. An appropriate opening to the outside of the building must be provided to allow fresh combustion air into the space. Adhere to all local and national installation regulations.

Note: Nortec recommends installing an elbow (fitted with a screen) at the intake air inlet on all Nortec GS 150-600 units to prevent dirt and debris from being drawn into the combustion chamber. Seal the connection with silicone sealant. Keep the area around the air intake clear of all obstructions. Refer to [Figure 18](#). Refer to [Table 15 on page 41](#) for outside diameter of elbow.

Table 14: Room Fresh Air Intake Cross-sectional Area

Model	Minimum Cross-sectional Area
GS 50	8 in ² (51.61 cm ²)
GS 100	13 in ² (83.87 cm ²)
GS 150	18 in ² (116.13 cm ²)
GS 200	23 in ² (148.39 cm ²)
GS 300	35 in ² (225.81 cm ²)
GS 450	53 in ² (341.93 cm ²)
GS 600	71 in ² (458.06 cm ²)

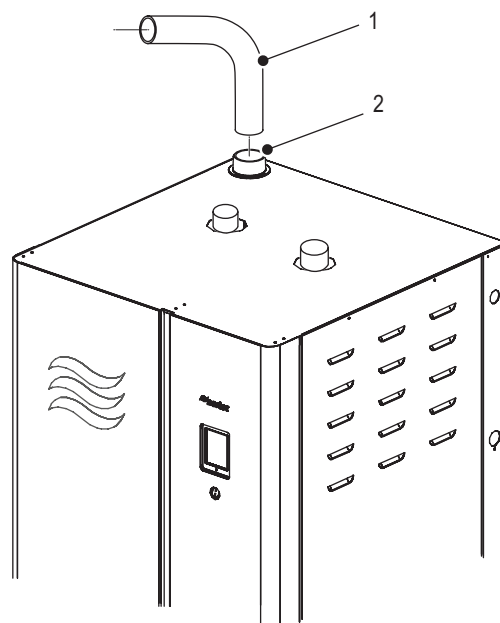


Figure 18: Space Air Installation – GS 150-650

1 Elbow (not supplied)

2 Inlet, intake air (full-size unit)

5.7.2 Sealed Combustion Installation

A sealed combustion installation draws fresh combustion air from the outside. Sealed combustion requirements for combustion air are governed by national and local installation codes, as stated at the beginning of this section. The vent diameter listed in [Table 15](#) must be maintained over the entire length of the vent. Adhere to all local and national installation codes.

In addition, refer to ["Sealed Combustion Installation Requirements" on page 42](#).

Table 15: Air Intake Vent Diameter

Model	Intake Vent Diameter
GS 50	2 in (50 mm)
GS 100 GS 150	3 in (75 mm)
GS 200 GS 300	4 in (100 mm)
GS 450 GS 600	6 in (150 mm)

[Figure 19](#) shows the sealed combustion connection for the compact and full-size Nortec GS humidifiers.

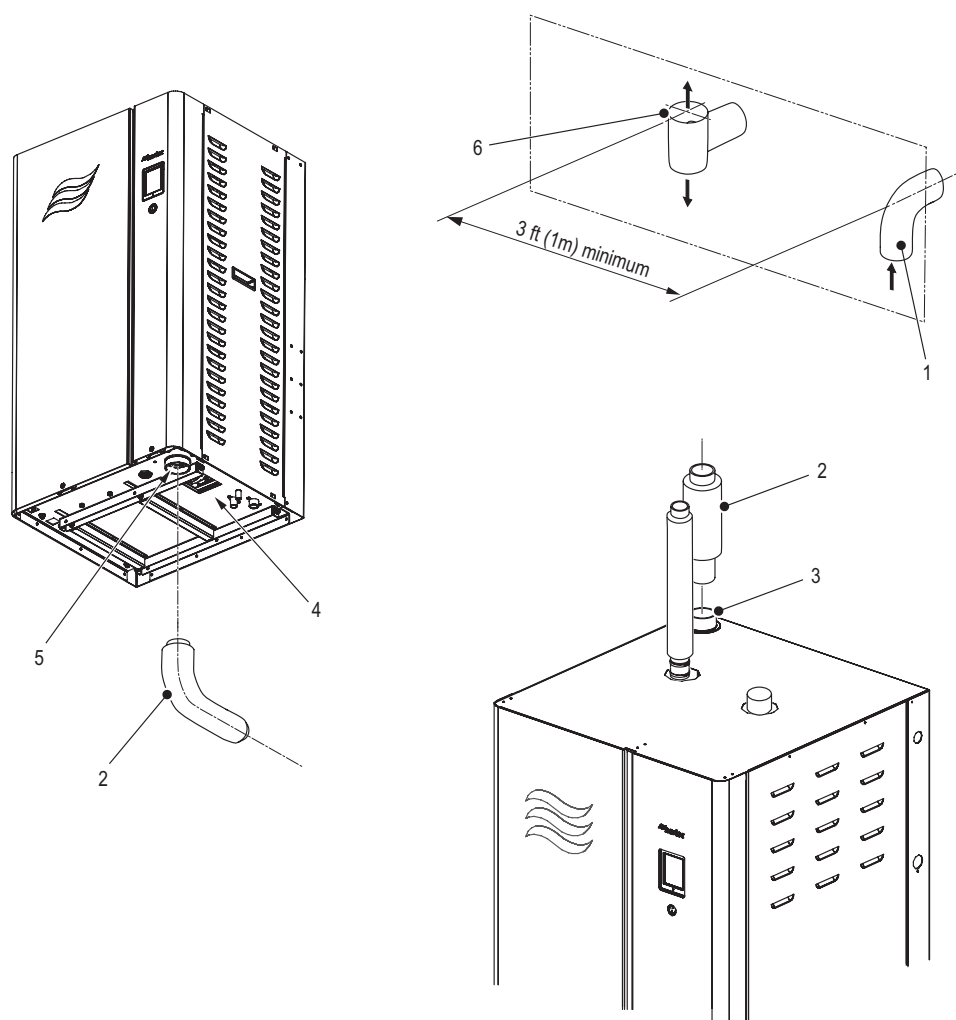


Figure 19: Nortec GS Sealed Combustion Connection

- 1 Terminal, air intake (elbow) – terminal located outside building and facing down (not supplied)
- 2 Vent, intake – wrapped with insulation (not supplied)
- 3 Inlet, intake air (full-size unit)
- 4 Access, maintenance (compact unit) – do not block
- 5 Inlet, intake air (compact unit)
- 6 Terminal, exhaust ("Tee") – terminal located outside building and opening vertical (not supplied)

5.7.2.1 Sealed Combustion Installation Requirements

In addition to the requirements of the applicable national and local codes for sealed combustion air supply installations, the following requirements must also be satisfied:

- The intake vent must not exceed an equivalent length of 100 ft (30 m), except for the Nortec GS 50 using propane gas which is limited to 50 ft (15 m).
Note: Each 90° bend is equal to 10 ft (3 m) of straight pipe, and each 45° bend is equal to 5 ft (1.5 m) of straight pipe. The intake vent should not have more than six bends.
- The intake vent diameter is listed in [Table 15 on page 41](#). The vent diameter must remain uniform over the entire run.
- Intake vent pipes can be made of ABS, PVC, CPVC or poly-propylene. All joints and seams must be sealed with an appropriate sealant.

IMPORTANT! Route the intake vent so that it does not obstruct access to any of the services to the humidifier. On the compact unit, make sure that the maintenance access for the drain pump is not obstructed.

- The intake vent must be supported every 5 ft (1.5 m), and at every pipe bend.
- An intake (elbow) terminal must be installed on the outside termination of the air intake vent, with the elbow facing down – refer to [Figure 19 on page 41](#). The air intake terminal and exhaust vent terminal must be located on an exterior surface. The location and spacing between the terminals must comply with all local and national regulations, with at least a minimum spacing of 3 ft (1 m) between them.
- At low temperatures, water condensation can occur on the outside of the air intake vent. To prevent this, Nortec suggests adding in-line heating and insulation on the intake vent.

5.7.3 Combustion Air Checklist

Check the following to ensure that the combustion air connection for the humidifier has been installed correctly:

- ☐ Combustion air requirements for the specific type of installation selected meet all national and local regulations?

Space Air Installation

- ☐ Fresh combustion air requirements for the room/space ([Table 14 on page 40](#) and all national and local regulations) satisfied?
- ☐ Elbow installed at the intake air inlet (on Nortec GS 150-600 units)?

Sealed Combustion Installation

- ☐ All relevant national and local regulations for sealed combustion installation satisfied?
- ☐ Intake vent length does not exceed an equivalent length of 100 ft (30 m)? If unit is a Nortec GS 50 using propane gas, is it limited to 50 ft (15 m)? Maximum six bends?
- ☐ Vent diameter as listed in [Table 15 on page 41](#), and uniform over the entire run?
- ☐ All joints and seams sealed with appropriate sealant?
- ☐ Intake vent supported?
- ☐ Spacing between air intake terminal and exhaust vent terminal minimum 3 ft (1 m)?
- ☐ Intake vent heated and insulated in cold climates?

5.8 Exhaust Vent Connection

The Nortec GS humidifier (CS/NX model) must be installed as Category IV appliances. The general requirements, and the different exhaust venting types are discussed in ["General Requirements"](#).

Other requirements are listed in ["Exhaust Vent Installation \(CS/NX Model\)" on page 47](#).

5.8.1 General Requirements

The exhaust vent system used with the Nortec GS series humidifier must satisfy the following requirements:

- The exhaust vent systems shall be certified to UL or UL/CSA standard, and meet the installation requirements in Part 7 (Venting of Equipment) of the National Fuel Gas Code (ANSI Z223.1) in the USA, or Section 7 (Venting Systems and Air Supply for Appliances) of the CAN/CGAB149 Installation Codes in Canada, or applicable provisions of the local building codes. Any local regulations related to exhaust venting systems must also be adhered to.
- In applying the codes, refer to the vent system manufacturer's instructions, the local gas supplier regulations, and the specific instructions in this manual.
- This appliance must be installed in compliance with national regulations and codes. The installation must only be performed by a qualified technician who is well versed with these codes and the local requirements of the jurisdiction.
- Proper removal of combustion gases must be assured, and building materials must be protected from degradation by flue gases.
- Never mix venting types. Never use two different manufacturer's equipment for the same exhaust vent.
- The exhaust vent run should be as direct as possible, with no more than six elbows in the system.
- All horizontal exhaust vent runs must maintain a constant minimum upslope of 2° to prevent accumulation of condensate.
- When an exhaust vent run exceeds 20 ft (6.1 m), insulate the exhaust vent pipe to reduce the amount of condensate that could form in the flue gases.
- When an exhaust vent passes through a cold area or a location that has large amounts of air flow over the vent, insulate the exhaust vent pipe to prevent condensation inside the vent.
- When an exhaust vent passes through walls, floors, and ceilings, proper clearances must be maintained around combustible materials and venting manufacturer's fire stop equipment.
- The exhaust vent shall not pass through any air circulation duct or plenum.



WARNING!

Risk of severe burns from contact with hot exhaust vent!

Prevention: Install a screen or barrier around the exhaust vent to prevent contact with it.

- Exhaust condensate management is required on all Nortec GS (CS and NX models) installations. Refer to ["Exhaust Vent Installation \(CS/NX Model\)" on page 47](#).

IMPORTANT! Before starting up the unit, prime all condensate traps with water.

- Never vent into an unlined masonry or concrete chimney unless the chimney is sized and installed according to the provisions of the national fuel code in the USA (ANSI Z223.1) or the Canadian standards (CSA B149).
- A chimney or exhaust vent should extend at least 3 ft (1 m) above the roof, and at least 2 ft (0.6 m) above any ridge within 10 ft (3 m) of the chimney. Local codes apply.
- The exhaust vent must terminate at a sufficient height above the roof to prevent blockage due to accumulation of snow.
- The exhaust vent must be secured with hangers or pipe straps. All horizontal runs must be adequately supported with hangers or straps to prevent sagging.

- The exhaust vent must not exceed an equivalent length of 100 ft (30 m), except for the Nortec GS 50 using propane gas which is limited to 50 ft (15 m).
- The vent run should be as direct as possible with no more than six elbows in the system. Each 90° elbow is equivalent to 10 ft (3 m), and each 45° elbow is equivalent to 5 ft (1.5 m) of straight pipe.
- [Table 16](#) lists the diameter of the exhaust vent. The vent diameter must remain uniform over the entire run. Adhere to all local and national installation codes.

Table 16: Exhaust Vent Diameter

Model	Exhaust Vent Diameter	Exhaust Outlet Size*	Vent Type
GS 50-CS/NX	2 in	60 mm	CPVC only
GS 100-CS/NX	3 in	80 mm	BH or CPVC
GS 150-CS/NX	3 in	80 mm	BH or CPVC
GS 200-CS/NX	4 in	100 mm	BH or CPVC
GS 300-CS/NX	4 in	100 mm	BH or CPVC
GS 450-CS/NX	6 in	150 mm	BH or CPVC
GS 600-CS/NX	6 in	150 mm	BH or CPVC

* The exhaust outlet on the unit has a female connection (metric). Each unit is supplied with a metric to imperial adaptor (with internal seals) to accommodate imperial vent sizes.

[Figure 20 on page 45](#) and [Figure 21 on page 46](#) show the general types of venting arrangements. These are guidelines only. For the specific venting arrangements refer to "[Exhaust Vent Installation \(CS/NX Model\)](#)" on [page 47](#). Adhere to all national or local codes.

Note: [Figure 20 on page 45](#) and [Figure 21 on page 46](#) show standard exhaust vent connections at the exhaust outlet on the unit. Refer to "[Exhaust Vent Installation \(CS/NX Model\)](#)" on [page 47](#) for the exhaust vent connection for the CS/NX model.

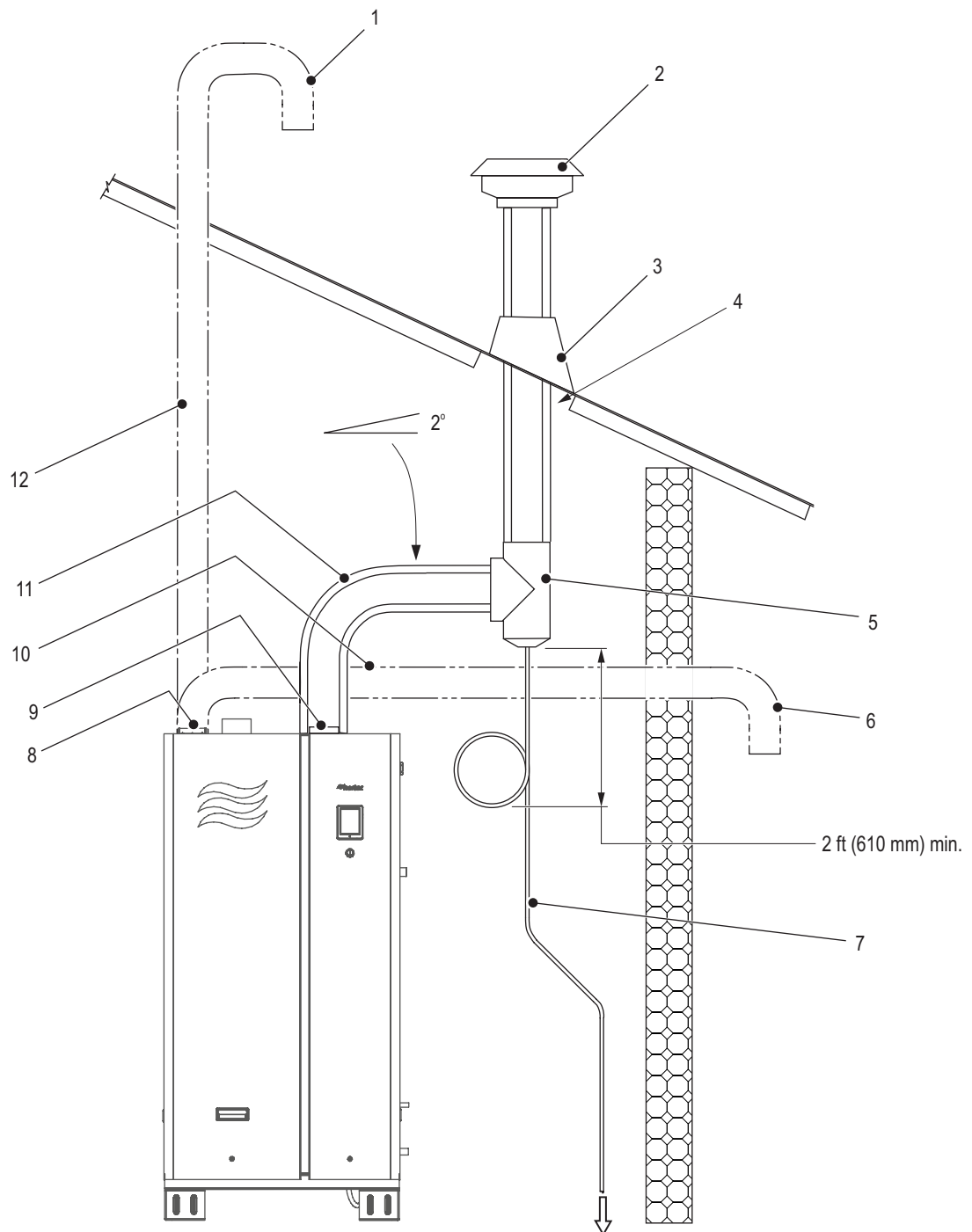


Figure 20: Vertical Venting (with Optional Sealed Combustion Hookup) – Category IV

- 1 Terminal, air intake – elbow pointed down (for optional sealed combustion vertical hookup)
- 2 Cap, vent, exhaust – UL/CSA-listed
- 3 Flashing
- 4 Air gap – must be maintained to local codes
- 5 "Tee", condensate
- 6 Terminal, air intake – 90° elbow pointed down, for optional sealed combustion hookup outside
- 7 Drain, condensate (with trap) – minimum 12 in (300 mm) trap height, and connected to floor drain or condensate pump
- 8 Inlet, air intake
- 9 Outlet, exhaust
- 10 Vent, air intake – for optional sealed combustion horizontal hookup
- 11 Vent, exhaust, BH type – plastic or stainless steel. All joints air and water-tight. Short horizontal run with slope as shown (recommended, but not required). All horizontal-to-vertical transitions must include a full condensate "Tee" with condensate port and trap.
- 12 Vent, air intake – for optional sealed combustion vertical hookup

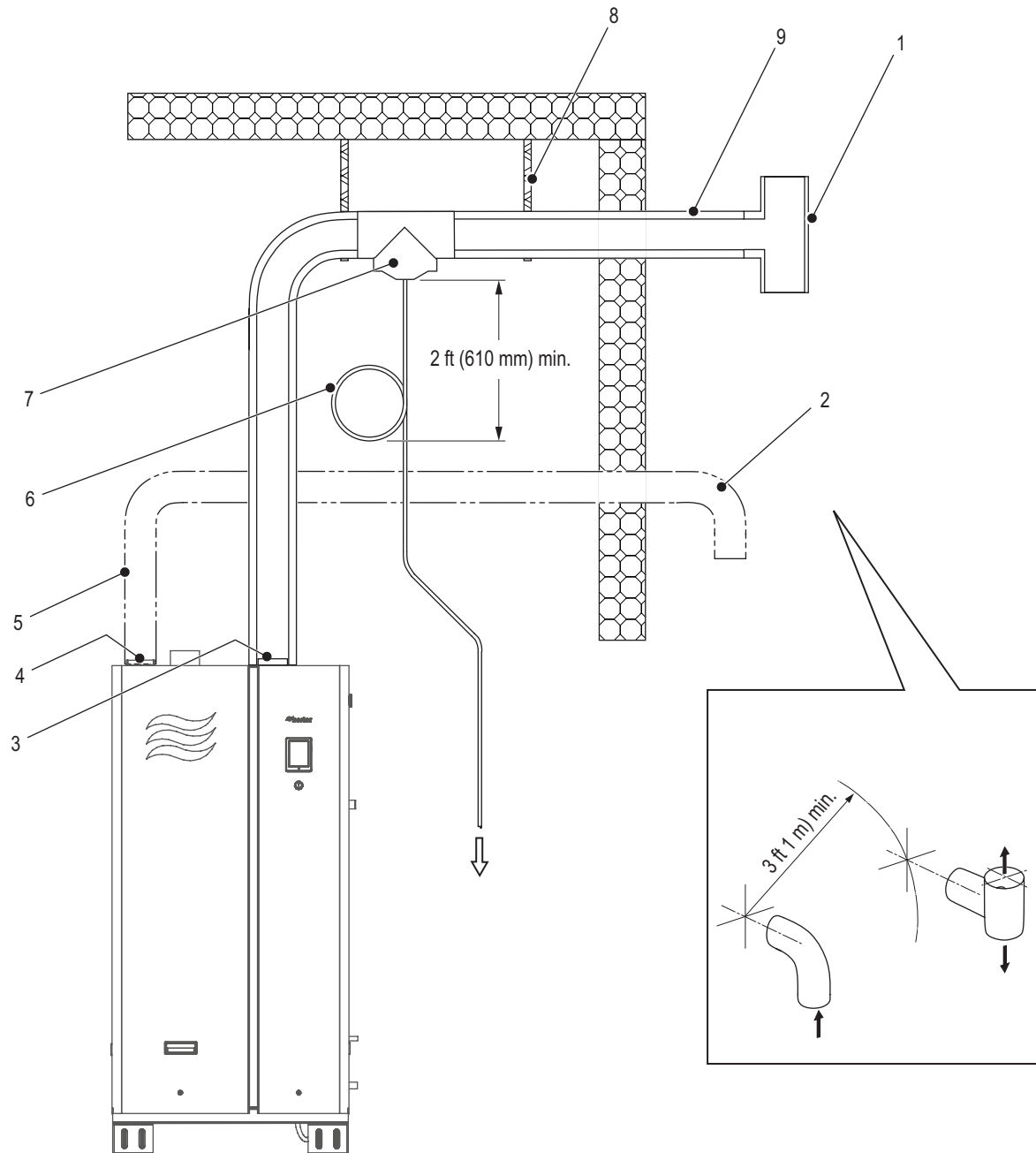


Figure 21: Horizontal Venting (with Optional Sealed Combustion Hookup) – Category IV

- 1 Terminal, exhaust ("Tee")
- 2 Terminal, air intake (90° elbow) – pointed down, for optional sealed combustion hookup
- 3 Outlet, exhaust outlet
- 4 Inlet, air intake
- 5 Vent, air intake – for optional sealed combustion horizontal hookup
- 6 Drain, condensate (with trap) – minimum 12 in (300 mm) trap height, and connected to floor drain or condensate pump
- 7 "Tee", condensate
- 8 Hanger
- 9 Vent, exhaust, BH type – plastic or stainless steel. All joints air and water-tight. Full condensate "Tee" with condensate port and trap.

5.8.2 Exhaust Vent Installation (CS/NX Model)

The Nortec GS (CS/NX model) humidifier must be installed as a Category IV fan-assisted gas appliance. In addition to the specific requirements described in *"Installation as a Category IV Appliance" on page 48*, refer to the general requirements – *"General Requirements" on page 43*.

All vent installations must be in accordance with national and the local regulations.

The exhaust outlet on the unit has a female connection (metric). Each unit is supplied with a metric to imperial adaptor (with internal gaskets) to accommodate imperial vent sizes.

To connect the exhaust vent, first insert the adaptor into the exhaust outlet and secure it to the top panel with four sheetmetal screws (supplied) – refer to *Figure 22*. Then slide the exhaust vent into the adaptor until it bottoms out, and secure it with the clamp built into the adaptor. A sealant is not required.

Make sure that the exhaust vent is supported by hangers or pipe straps so that there is no load on the humidifier.

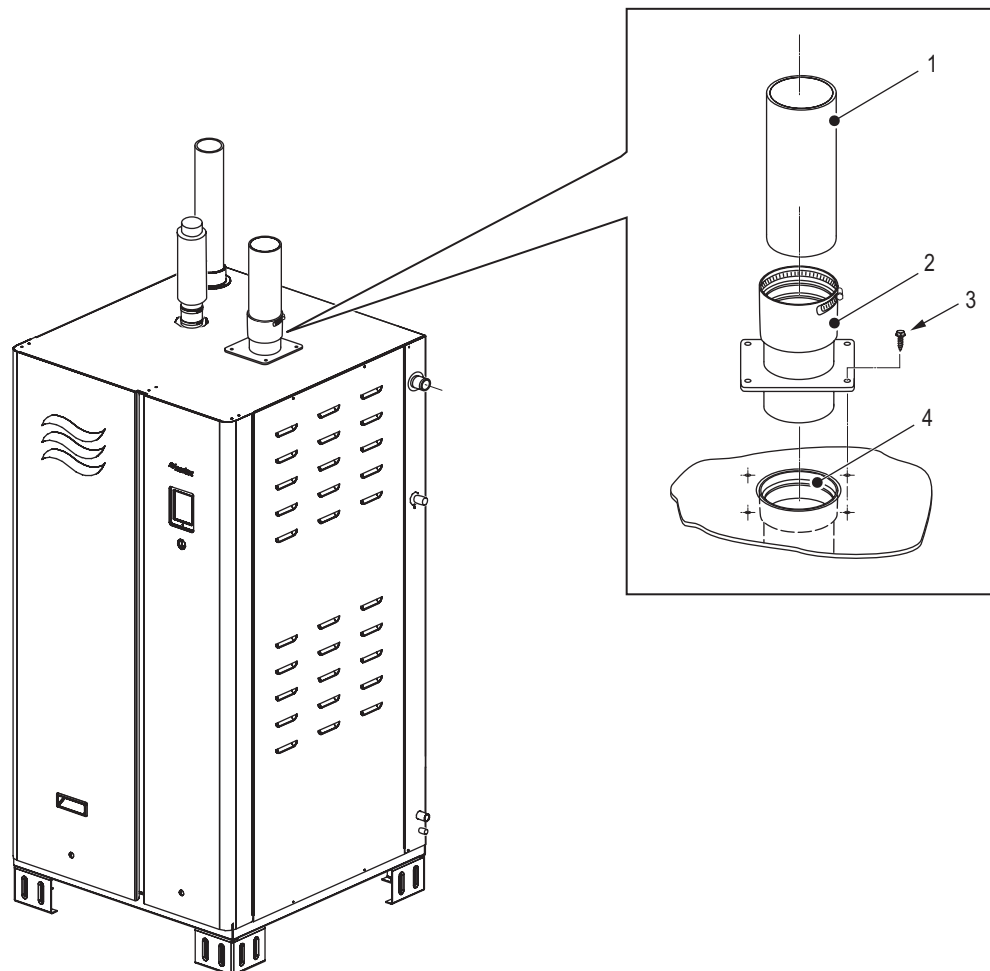


Figure 22: Nortec GS Exhaust Vent Connection (CS/NX Model Only)

- 1 Vent, exhaust – CPVC or type BH (CPVC only for GS 50-CS/NX)
- 2 Adaptor, exhaust – plastic (supplied)
- 3 Screw, sheetmetal (×4, supplied)
- 4 Outlet, humidifier exhaust

5.8.2.1 Installation as a Category IV Appliance

The following requirements must be satisfied when the Nortec GS (CS/NX model) humidifier is installed as a Category IV appliance:

- Category IV appliances can be vented vertically or horizontally, and can terminate on a rooftop or sidewall provided they meet the requirements of the National Fuel Gas Code (ANSI Z223.1), or CAN/CGA B149 Installation Codes. Refer to [Figure 20 on page 45](#) and [Figure 21 on page 46](#). Adhere to vent manufacturer's instructions.
- Refer to [Table 16 on page 44](#) for exhaust vent diameters for this type of installation. The vent diameter must remain uniform over the entire run.
- The Nortec GS (CS/NX model) humidifier can be installed with type BH or plastic vents. Plastic pipe (CPVC certified to ULC-S636) is preferred. Type BH vent, if used, must be UL or UL/CSA-listed.
Note: The Nortec GS 50-CS/NX must only use CPVC plastic pipe.
- The recommended manufacturer for CPVC plastic pipe is IPEX Inc.
- The following is a list of recommended stainless steel type BH vent manufacturers:
 - a. Flex-L International Inc.
 - b. FasNSeal
 - c. Heat-Fab Inc.
 - d. Z-Flex
- The exhaust vent must not connect to a common vent that is shared with any other natural gas appliance or power-assist appliance.
- The exhaust vent must not share a chimney flue servicing an appliance designed to burn solid fuel.
- All joints must be sealed using a sealant recommended by the vent manufacturer.
- The exhaust vent must have a minimum equivalent length of 10 ft (3 m), and must not exceed an equivalent length of 100 ft (30 m), except for the Nortec GS 50 using propane gas which is limited to 50 ft (15 m). The pipe diameter must remain uniform over the entire run. The vent run should be as direct as possible with no more than six elbows in the system. Each 90° elbow is equivalent to 10 ft (3 m), and each 45° elbow is equivalent to 5 ft (1.5 m) of straight pipe.
- Exhaust vents used in sealed combustion applications must not exceed an equivalent length of 100 ft (30 m), except for the Nortec GS 50 using propane gas which is limited to 50 ft (15 m).
- The maximum operating flue temperature is 160°F (71°C). Normal operating range is 120-140°F (49-60°C).
- During normal operation, a Category IV appliance will create exhaust condensate. Install condensate drain lines according to vent manufacturer's instructions every 15 ft (4.5 m) on all horizontal runs, and at every horizontal-to-vertical transition. Install a full "Tee" with condensate port and trap at all horizontal-to-vertical transitions. The condensate trap must be minimum 12 in (300 mm) in diameter. Refer to [Figure 20 on page 45](#) or [Figure 21 on page 46](#). Install condensate neutralizer, if required by local code.

The following additional requirements of the National Fuel Gas Code (ANSI Z223.1), or CAN/CGA B149 Installation Codes must be satisfied if the exhaust vent terminates through a sidewall:

- Locate the humidifier as close as possible to the wall that is used for termination of the vent.
- Locate the exhaust terminal at least 3 ft (900 mm) above any forced air inlet located within 10 ft (3 m); or at least 4 ft (1.2 m) below, and 4 ft (1.2 m) horizontally from, or 12 in (300 mm) above any door, window, or gravity air inlet into any building.
- Maintain a minimum horizontal clearance of 4 ft (1.2 m) from electric meters, gas meters, regulator and relief equipment.
- Install certified vent terminals at the vent terminations. Refer to [Table 16 on page 44](#).
- Locate the vent terminal at least 7 ft (2.1 m) above grade when it is adjacent to public walkways.
- Locate the bottom of the vent terminal at least 12 in (300 mm) above grade or ground, or normally expected snow accumulation level. The snow level may be higher on walls exposed to prevailing winds.
- Avoid areas where experience shows that condensate drip may cause problems – such as above planters, patios, or over public walkways, or over an area where condensate or vapor could create a nuisance or hazard, or could be detrimental to the operation of regulators, relief valves, or other equipment. Refer to the vent manufacturer's installation instructions.
- The vent terminal must be installed in the same atmospheric pressure zone as the combustion air inlet for the humidifier. If that is not possible (as in cases of positive or negative room pressures), sealed combustion must be utilized.

5.8.3 Exhaust Vent Checklist

Check the following to ensure that the exhaust vent for the humidifier has been installed correctly:

- ☐ Exhaust vent installed to meet all national and local codes, vent manufacturer and Nortec requirements?
- ☐ Proper clearances maintained between exhaust vent and combustible materials?
- ☐ Exhaust vent diameter as listed in [Table 16 on page 44](#), and uniform over the entire run?
- ☐ Exhaust vent length does not exceed an equivalent length of 100 ft (30 m)? If unit is a Nortec GS 50 using propane gas, is it limited to 50 ft (15 m)? Maximum six elbows in the exhaust vent?
- ☐ Exhaust vent secured properly with hangers or pipe straps?

5.9 Gas Connection

Gas piping must meet the requirements of the National Fuel Gas Code (ANSI Z223.1) in the USA, or CAN/CGA B149 Installation Codes in Canada, or applicable gas supply pressure requirements of the local building codes.

Refer to ["Site Requirements" on page 18](#) for the gas supply requirements. For gas connection sizes refer to [Table 8 on page 19](#). In addition, refer to ["Gas Connection Requirements" on page 51](#).

5.9.1 Gas Connection, Compact and Full-Size Unit

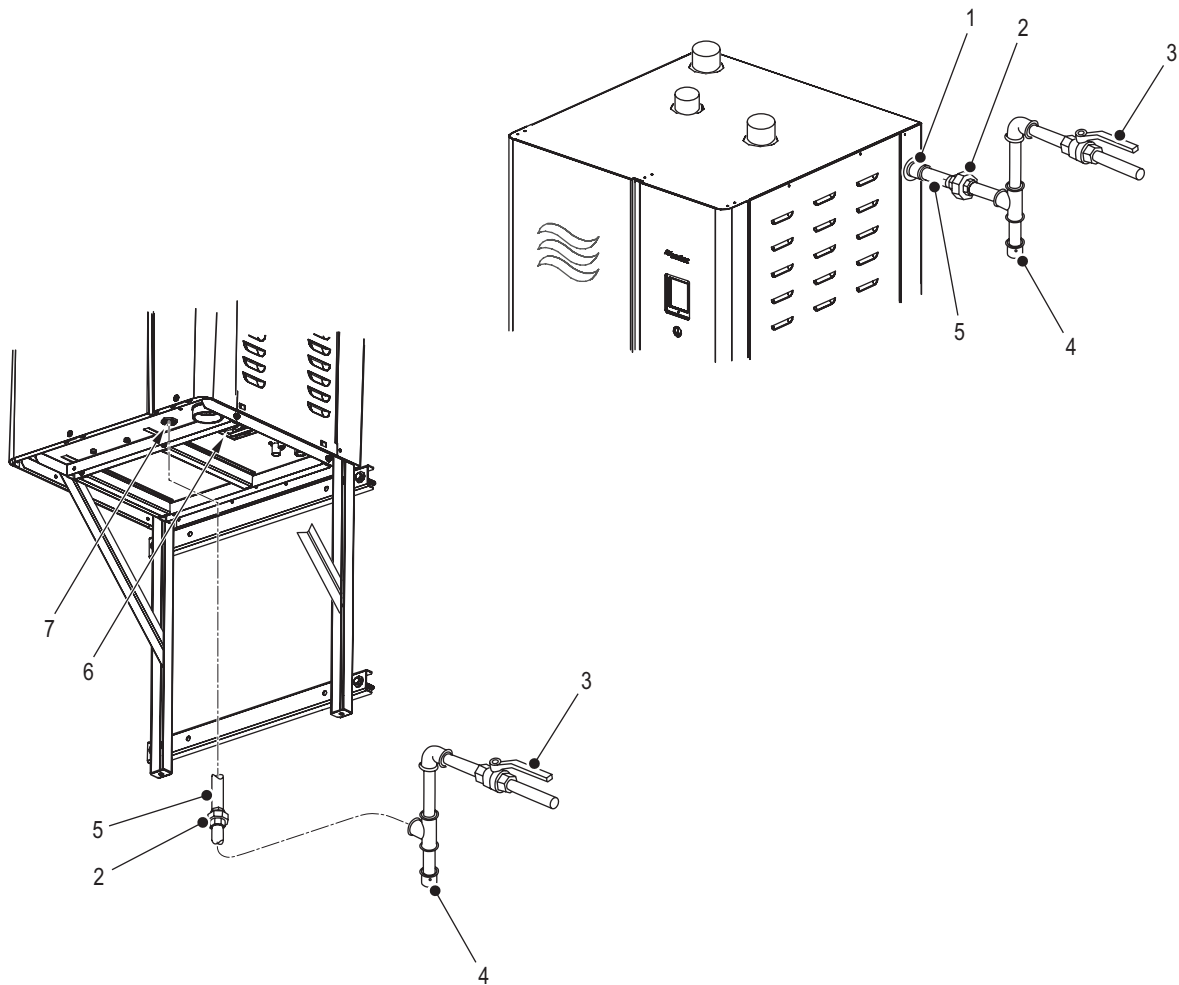


Figure 23: Gas Connection

- 1 Inlet, gas, NPT female (full-size unit) – see note below
- 2 Fitting, union (not supplied)
- 3 Valve, manual gas shutoff (not supplied)
- 4 Trap, sediment (not supplied)
- 5 Stainless steel section of gas pipe (at final connection)
- 6 Maintenance access for drain pump – do not obstruct
- 7 Inlet, gas, NPT female (compact unit)

Note: For Nortec GS 450/600 only, the gas line connects to a 1-1/4 to 1 in NPT adaptor (supplied) at the gas connection.

5.9.2 Gas Connection Requirements

In addition to the requirements of the applicable national and local codes for gas connections, the following requirements must also be satisfied:

- A certified manual gas shutoff valve must be installed immediately upstream from the humidifier. Refer to [Figure 23](#).
- For gas inlet size and gas line size refer to [Table 8 on page 19](#).
- If black pipe is used, a sediment trap must also be installed immediately upstream from the humidifier.

IMPORTANT! To prevent rapid formation of rust in the stainless steel gas manifold inside the unit, Nortec recommends the use of a stainless steel section of pipe at the gas connection to the humidifier.

IMPORTANT! Route the gas line so that it does not obstruct access to any of the services to the humidifier. On the compact unit, make sure that the maintenance access for the drain pump is not obstructed.

- DO NOT use teflon tape on gas line pipe threads. A flexible sealant suitable for use with natural gas and propane gas is recommended.
- All gas piping must be adequately supported to prevent any strain on the humidifier gas connection.
- Upon completion of the gas installation, perform the ["Gas Leakage Test"](#) described below.

5.9.3 Gas Leakage Test



DANGER!
Risk of explosion and fire!

Prevention: NEVER use an open flame to check for gas leaks. Risk of injury, death or property damage. Use a commercial soap solution or a gas sniffer to check for leaks.



CAUTION!
Risk of damage to the gas valve!

Prevention: Before performing the leakage test described below, close the manual gas shutoff valve at the humidifier to isolate the gas valve from system pressure. Failure to do so may damage the gas valve, and will void warranty.

1. Close the manual gas shutoff valve at the humidifier.
2. Pressurize the gas supply line to a maximum of 14 in H₂O (3.5 kPa), and test all gas connections external to the humidifier for leaks using a commercial soap solution or a gas sniffer. Seal all leaks before operating the humidifier.
3. After completing the leakage test, de-pressurize the gas supply line BEFORE opening the manual gas shutoff valve.

5.9.4 Gas Connection Checklist

Check the following to ensure that the gas connection for the humidifier has been installed correctly:

- ☐ Certified manual gas shutoff valve installed immediately upstream from the humidifier?
- ☐ Sediment trap installed (if using black pipe)?
- ☐ Stainless steel section of pipe installed at the gas connection to the humidifier?
- ☐ Gas pipe routing allow clear access to other service connections at humidifier?
- ☐ Gas piping adequately supported?
- ☐ Gas leakage test completed, and all leaks fixed?
- ☐ De-pressurize gas supply line after leak test?

5.10 Humidity Control Systems

5.10.1 Control Device Locations

The following schematic describes a potential system setup with respect to control devices. Refer to [Figure 24](#),

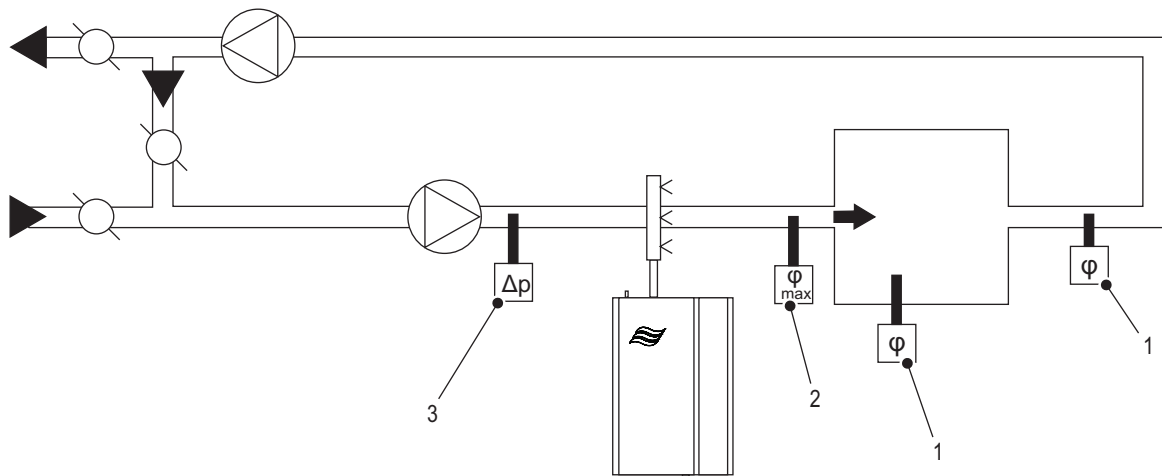


Figure 24: System Setup Schematic

- 1 Humidistat or humidity sensor
- 2 High limit humidistat or humidity sensor
- 3 Switch, air proving

Notes:

- Locate the air proving switch in the same duct as the humidifier's distributor so that it can sense air flow (or lack thereof).
- Locate the high limit humidistat downstream of the humidifier's distributor so that it can sense a duct that is over-humidified. Recommended setting is 85% RH. Locate it downstream of the distributor – at least 5x the absorption distance away. If the absorption distance is not known, locate it at least 10 feet (3 m) downstream from the distributor. Can be a humidistat (modulating or On/Off), or a humidity sensor.
- Humidity sensors and humidistats can be modulating or On/Off. Preferred location is in the return duct, as the supply air is well mixed with the room air at this location. Avoid placing near discharge diffuser, near doorways, in sunlight, or in airflow “dead-zones”.

5.10.2 Permissible Control Signal Inputs

Table 17 shows the different permissible control signal inputs the Nortec GS humidifier can handle.

Table 17: Permissible Control Signal Inputs

Humidity Control with External Controller Control Signals	Humidity Control with Internal PI Controller Humidity Sensor Signals	Digital Inputs (via Modbus, BACnet IP/MSTP slave)
0-5 VDC (potentiometer 135-10kΩ) 1-5 VDC 0-10 VDC 2-10 VDC 0-20 VDC 0-16 VDC 3.2-16 VDC 0-20 mA 4-20 mA	0-5 VDC (potentiometer 135-10kΩ) 1-5 VDC 0-10 VDC 2-10 VDC 0-20 VDC 0-16 VDC 3.2-16 VDC 0-20 mA 4-20 mA	BACnet IP BACnet MSTP Slave Modbus Lonworks (Option) BACnet MSTP BTL Certified (Option) BACnet IP BTL Certified (Option)
Humidistat (24 V On/Off)		

5.11 Electrical Connections

Refer to *"Site Requirements" on page 18* for the electrical requirements.

Install the electrical connections according to the wiring diagram(s) (*Figure 25 on page 56*, and *Figure 26 on page 57*, as applicable) and the instructions for *"External Connections" on page 58*.

For connecting multiple Nortec GS humidifiers, refer to *"Connecting Multiple Units Using Linkup" on page 64*.

5.11.1 General

Safety

The electrical installation work requires removal of the access panels in the humidifier. Observe the following safety precautions:



DANGER!
Risk of electric shock!

The Nortec GS humidifier is mains powered. Live parts may be exposed when the access panels are removed. Touching live parts may cause severe injury or even death.

Prevention: The Nortec GS humidifier must be connected to the mains only after all installation work has been completed, checked for correct workmanship, and the access panels are installed and fastened securely.



CAUTION!
Electrostatic discharge (ESD)!

The electronic components inside the humidifier are sensitive to electrostatic discharge (ESD).

Prevention: Take appropriate measures to protect the electronic components inside the unit against damage caused by electrostatic discharge (ESD). Refer to ANSI/ESD-S20.20.

- All electrical installation work must be performed only by a licensed electrician authorized by the customer. It is the customer's responsibility to verify qualifications of the personnel.
- The electrical installation must be performed according to the wiring diagrams in this manual, the instructions in this section, as well as applicable national and local codes.
- Make sure that the main power cable is properly grounded through the ground lug inside the control cabinet. When installed, the appliance must be electrically grounded in accordance with local codes or, in the absence of local codes, with the National Electrical Code (ANSI/NFPA70) in the USA, and/or CSA C22.1 Electrical Code in Canada.
- Field wiring from the humidistat to the humidifier and between devices must be shielded minimum 18 AWG, and shall conform with temperature rise limitation of 63 °F (35 °C) for Type-T wire.
- All cables must lead into the unit, via appropriate strain relief connectors, and be secured with clamp straps.
- Make sure the cables are secured, and do not rub on any components or become a tripping hazard.
- Adhere to national and local codes for maximum cable length and required wire sizes for cables.

5.11.2 Wiring Diagrams

5.11.2.1 Nortec GS 50/100/150/200/300

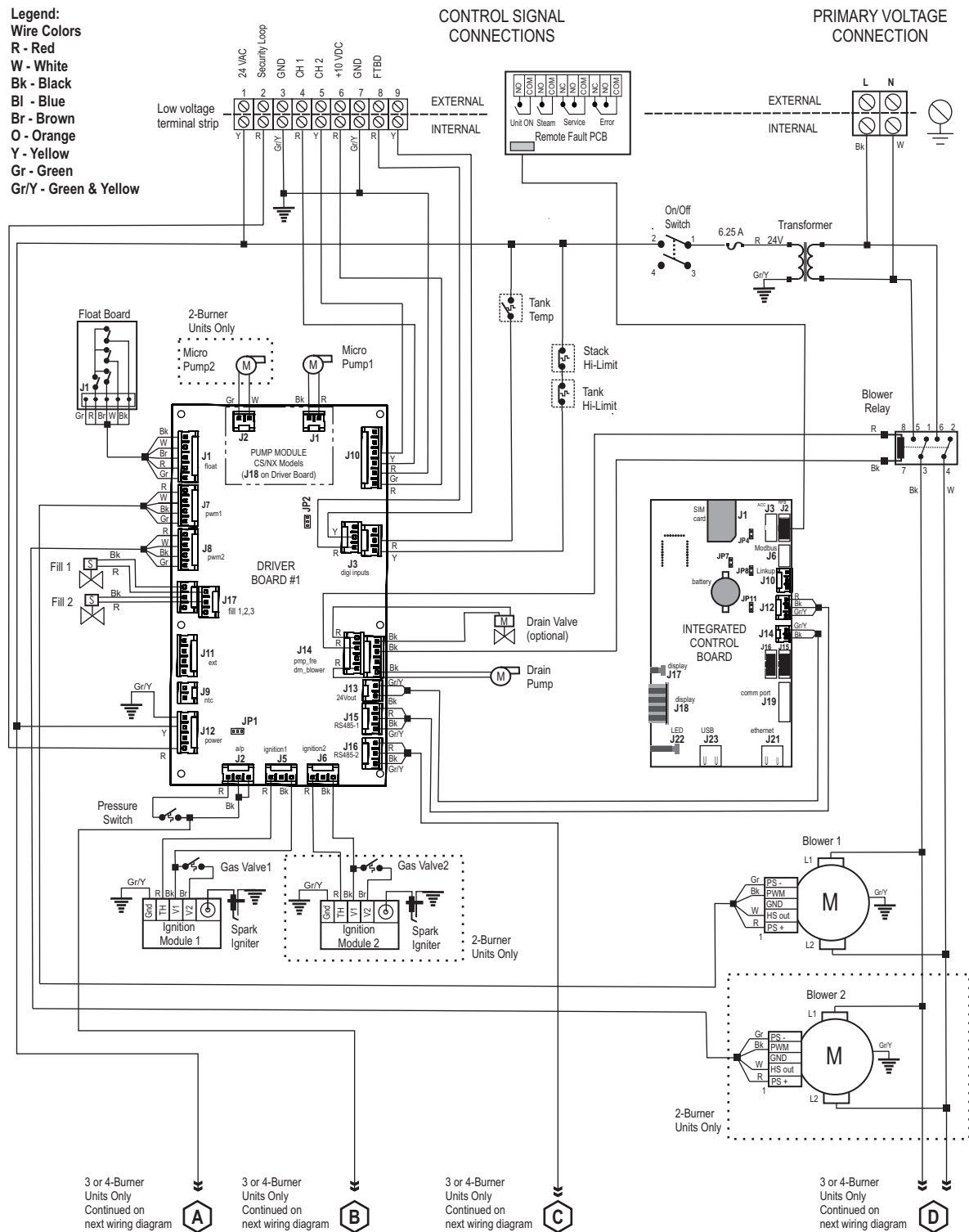


Figure 25: Wiring Diagram - Nortec GS 50/100/150/200/300

- JP4 Jumper – for activating the termination resistor for Modbus or BACnet MSTP network.
- J6 Connector, Modbus (RS485 interface)
- JP7 Jumper – for activating Modbus or BACnet MSTP communication via connector J6.
- JP8 Termination, Linkup system
- J10 Connector, Linkup

5.11.2.2 Nortec GS 450/600

Figure 26 shows the supplementary wiring diagram for the Nortec GS 450 and GS 600. The connections are carried over from Figure 25 on page 56.

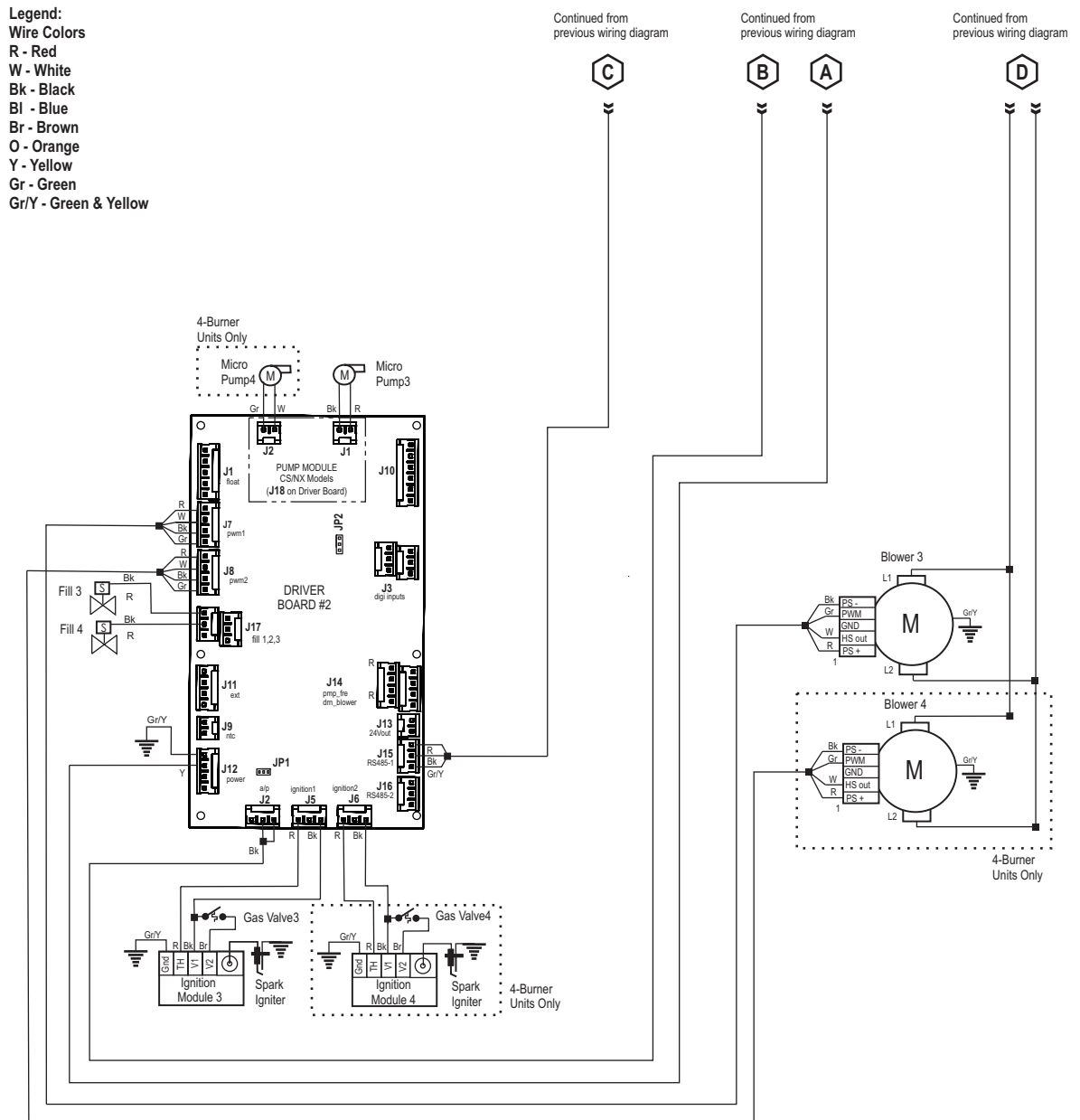


Figure 26: Wiring Diagram - Nortec GS 450/600

5.11.3 External Connections

This section describes the different external control signal and power connections to the Nortec GS humidifier.



CAUTION!

Risk of improper operation, or damage to equipment and property!

Prevention: Before disconnecting the control signal cables, tag all wires. Reconnect all wires properly after servicing.

5.11.3.1 External Security Loop

The external security loop consists of dry contacts of the external monitoring devices (for example, ventilation interlock, high limit humidistat, air proving switch, etc.). Connect the external safety devices in series to pins "1" and "2" in the low voltage terminal strip. Refer to [Figure 25 on page 56](#) and [Figure 27](#).

IMPORTANT! A high limit humidistat is highly recommended to prevent over-humidification and potential damage to property.

IMPORTANT! Install a jumper between pins "1" and "2" in the low voltage terminal strip if no external On/Off devices are connected to the security loop.

The connecting cables must lead into the control cabinet through a cable gland or grommet.



CAUTION!

Risk of damage to internal components!

Prevention: DO NOT apply voltage to low voltage terminal strip pins "1" and "2" through the contacts of the external On/Off devices.

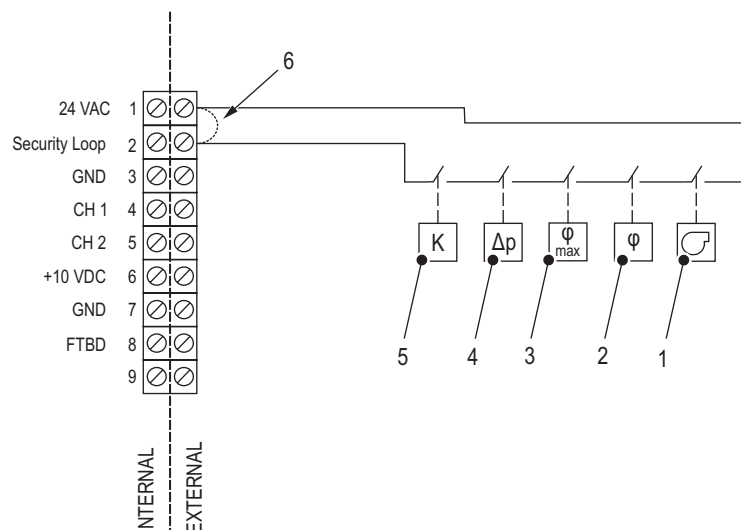


Figure 27: External Security Loop Connections

- 1 Blower pack
- 2 Humidistat, On/Off
- 3 Humidistat, high limit
- 4 Switch, air proving
- 5 Interlock, ventilation
- 6 Jumper (installed if no devices connected to security loop)

5.11.3.2 Modulating Demand or Humidity Signal

Connect an external humidity sensor input or direct demand modulating input to pins "3" and "4" in the low voltage terminal strip. Refer to [Figure 25 on page 56](#) and [Figure 28](#). The permissible control signal input values are shown in [Table 17 on page 54](#).

Do not connect multiple modulating signals to the same modulating input on the humidifier. If necessary, connect the second modulating signal to pin "5" and "3", using pin "3" as common. Make sure that Control Channels is set to "Dual" in the control software to utilize the second modulating signal – refer to the Operation and Maintenance Manual.

Alternately, transducer signals or demand signals can be written to the humidifier via a valid digital communication protocol.

The signal cable must lead into the control cabinet through an appropriate strain relief connector. If a shielded signal cable is used, connect the shielding to pin "3".



CAUTION!

If the shielding of the signal is already connected to a potential or a grounded conductor, do not connect it to pin "3".

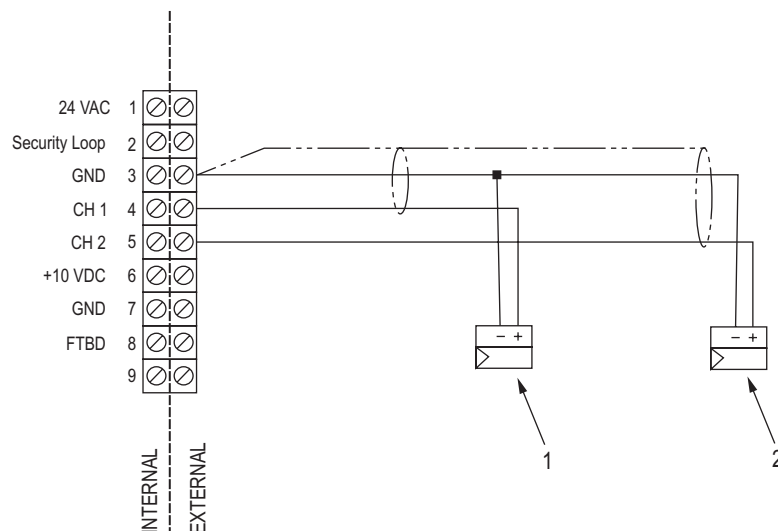


Figure 28: Modulating Demand or Humidity Signal Connections

- 1 Modulating demand or humidity sensor signal
- 2 Modulating high limit demand or humidity sensor signal (additional, for Dual channels)

5.11.3.3 On/Off Humidistat Signal

If an On/Off humidistat is used, connect the signal cable to terminal pins "4" and "6" in the low voltage terminal strip. Refer to [Figure 29](#). Set Control Mode must be set to "On/Off" in the control software – refer to the Operation and Maintenance Manual.

IMPORTANT! When connecting a 24 VDC On/Off humidistat, jumper JP2 on the driver board must be set to 24 V (so that pin "6" will output 24 VDC).

Note: By default the jumper JP2 is set to 10 VDC, so that the output can also be used for test purposes.

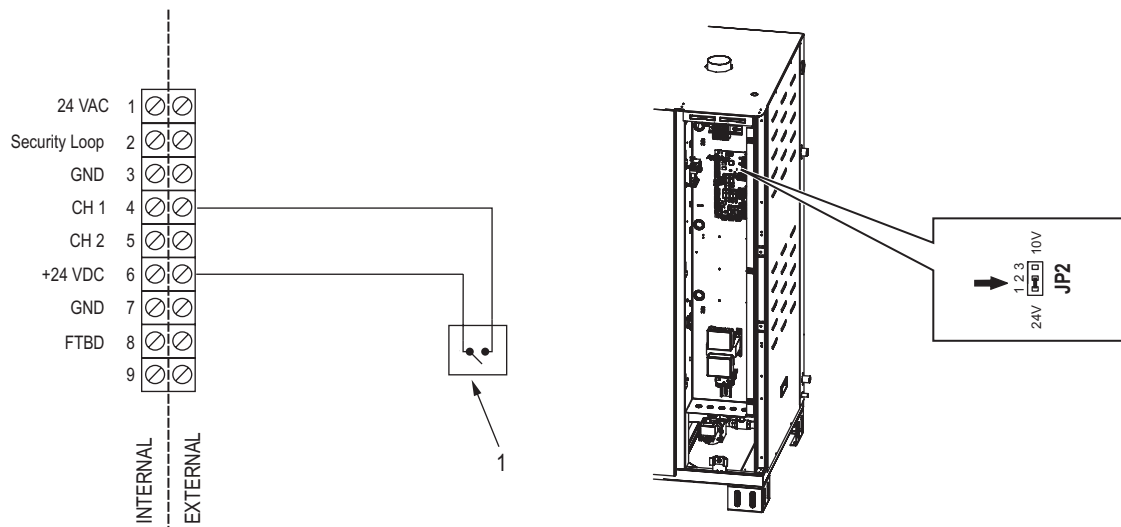


Figure 29: 24 V On/Off Humidistat Connection

1 Humidistat, 24 VDC On/Off

5.11.3.4 Full Tank Blowdown Signal Connection

If an external full tank blowdown signal is used, connect the 24 VAC input signal to pins "1" and "8" in the low voltage terminal strip. Refer to [Figure 30](#).

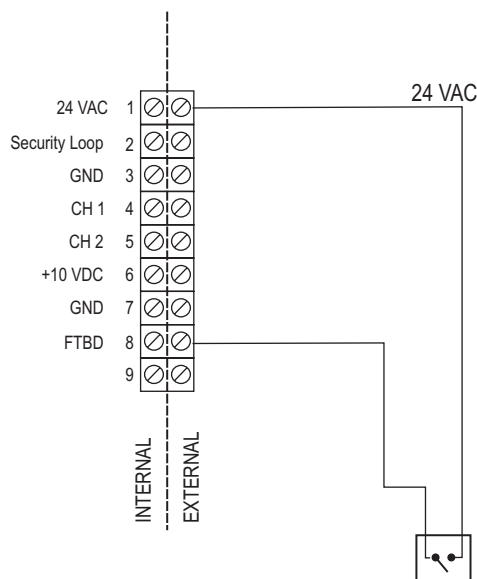


Figure 30: Full Tank Blowdown Signal Connection

5.11.3.5 Remote Fault PCB Connections

The remote fault PCB (printed circuit board) in the Nortec GS humidifier has the following four dry relay contacts for remote display of humidifier status and fault conditions. Refer to [Figure 31](#) for the relevant terminal contacts.

- Error – this relay can be wired to open (NC) or close (NO) when a fault is detected by the humidifier controls.
- Service – this relay is activated when the set maintenance interval elapses. It can be wired to open (NC) or close (NO) when a warning appears on the touchscreen panel of the humidifier and the status LED turns yellow in color.

Note: This relay can be configured in the control software to indicate status updates or system warnings – refer to the Remote Fault Board tab in the Operation and Maintenance Manual.

- Steam – this normally open (NO) relay closes when the unit is producing steam.
- Unit on – this normally open (NO) relay closes when the humidifier has power, and the On/Off switch is in the On position.

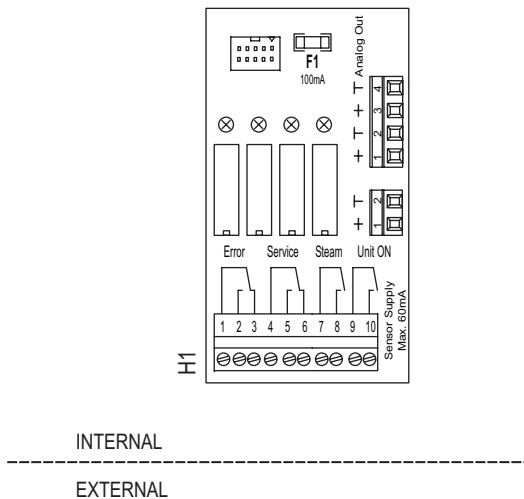


Figure 31: Remote Fault PCB Connections

The remote relay PCB connects to the connector J2 on the Nortec GS control board.

5.11.3.6 Single-Phase Power Supply Connection

Connect the single-phase power supply to the Nortec GS humidifier as shown in [Figure 32](#). Refer to the specification label ([Figure 3 on page 10](#)) for power requirement and sizing of fused disconnect switch.

IMPORTANT! Make sure that the main power cable is properly grounded through the ground lug inside the control cabinet.

All wiring must be in accordance with national and local electrical codes.

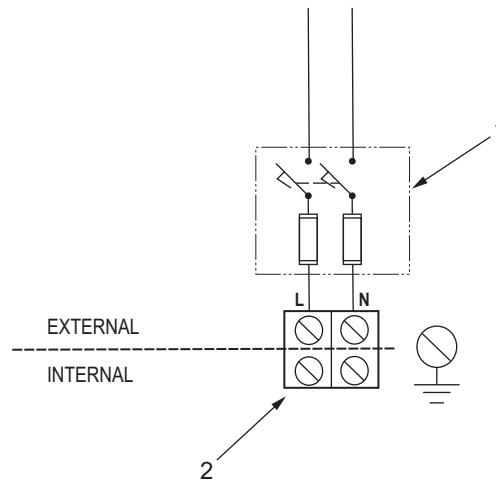


Figure 32: Single-Phase Power Supply Connections

- 1 Switch, disconnect, external fused
- 2 Terminal block, power supply

5.11.3.7 Modbus Connection

The Nortec GS humidifier comes standard with a Modbus communications interface, which can be used to remotely control its output or monitor its operation.

Refer to [Figure 33](#) and connect the Modbus communication cable to the Nortec GS humidifier as follows:

1. Connect a Modbus cable to the connector J6 on the Nortec GS control board. Refer to [Table 18](#) for Modbus cable requirements, and [Table 19](#) for communication parameters. Contact your Nortec representative if assistance is needed to change the default communication parameters.

Note: The jumper JP7 on the control board must be installed to activate Modbus or BACnet MSTP communication via RS485 interface (J6). If the jumper is not installed, no communication will take place through J6.

2. Install the jumper JP4 on the control board if the Nortec GS humidifier is the first or last unit in the network.

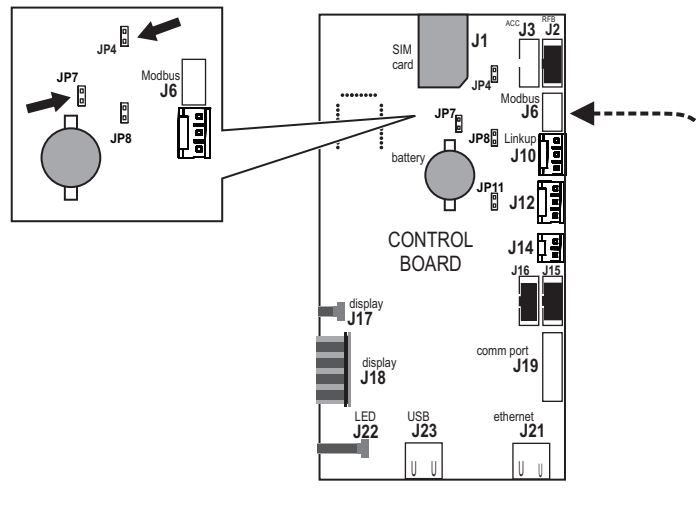


Figure 33: Modbus Connection on Nortec GS Humidifier

JP4 Jumper – for activating the termination resistor for Modbus or BACnet MSTP network

J6 Connector, Modbus (RS485 interface)

JP7 Jumper – for activating Modbus or BACnet MSTP communication via RS485 interface (J6)

Table 18: ModBus Cable Requirements

BMS Protocol	Signal Type	Recommended Cable	Maximum Distance from Nortec humidifier to BMS
Modbus	EIA-485, 2-wire	18-24 AWG shielded, twisted pair, 120Ω *	2200 ft (670 m)

* Connect humidifiers in a daisy chain to the Modbus RTU. Ground shield at on end only – either at the BMS or the humidifier.

Table 19: Modbus Communication Parameters

Parameter	Default	Adjustable Range
Signal type	EIA-485	–
Transmission mode	RTU	–
Baud rate	9600	110, 300, 600, 1200, 2400, 4800, 9600, 19200, 38400, 57600, 76800 or 115200
Data bits	8	–
Stop bits	1	–
Parity	Even	Odd, Even, None
Address	10	1-247
Time out	300 s	1-300 s

5.11.4 Connecting Multiple Units Using Linkup

The integrated control board in the Nortec GS humidifier allows up to four integrated controllers to connect in a "main-extension" configuration using Nortec's Linkup system. All the humidifiers within this setup must share the same environment, and be controlled by one set of control signals connected to the main unit.

Refer to [Figure 34](#) and connect multiple unit using Linkup as follows:

1. Connect all control signals for the entire Linkup configuration to the low voltage terminal strip in the main unit.
2. Install a jumper wire between the pins "1" and "2" in the low voltage terminal strip on all extension units.
3. Connect a multi-strand twisted pair shielded cable (18-24 AWG, 120 Ω) between the J10 connectors on the control board of each Nortec GS humidifier in the Linkup system.

IMPORTANT! Do not reverse polarity.

4. Install the termination jumper JP8 in the control board of the last extension unit in the Linkup system.
5. Finally, refer to the Operation and Maintenance Manual to set up the multi-unit configuration in the control software.

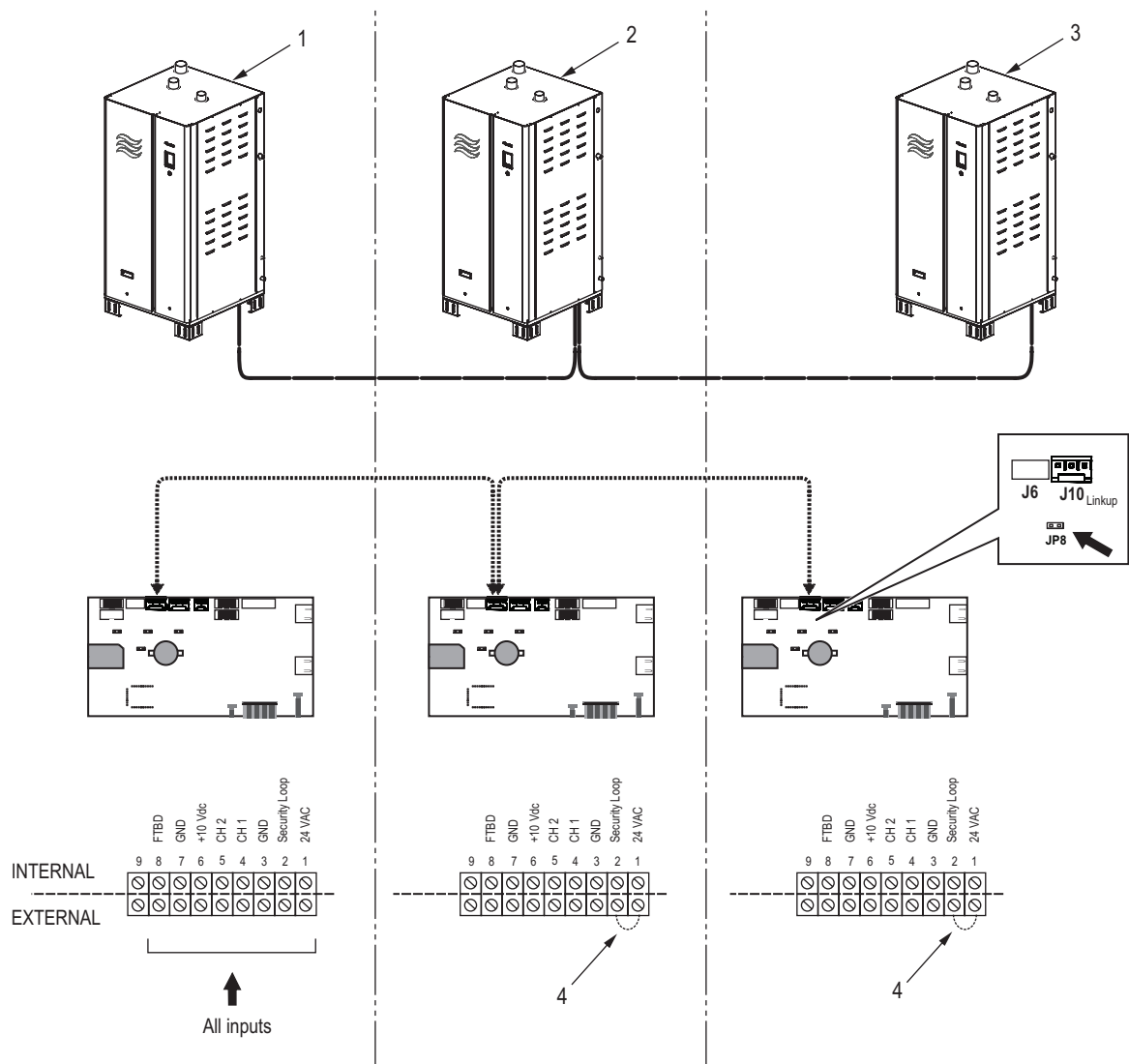


Figure 34: Multi-Unit Linkup Connections

- | | | | |
|---|--|---|--|
| 1 | Main unit (all control signals to unit) | 3 | Extension unit #X (no control signals to unit) |
| 2 | Extension unit #1 (no control signals to unit) | 4 | Jumper (on all extension units) |

5.11.5 Electrical Connections Checklist

Check the following to ensure that the electrical connections for the humidifier have been installed correctly:

- ☐ Power supply meet the rated current draw limits shown on the specification label ([Figure 3 on page 10](#))?
- ☐ Power supply have an external dedicated fused disconnect switch?
- ☐ All wiring done according to the wiring diagram and instructions in this manual?
- ☐ Main power cable proper grounding through the ground lug inside the electric cabinet?
- ☐ All cables fastened securely?
- ☐ All cables free of tension and pass through cable glands or grommets?
- ☐ Electrical installation meet the applicable national and local codes?
- ☐ All access panels closed and fastened securely?

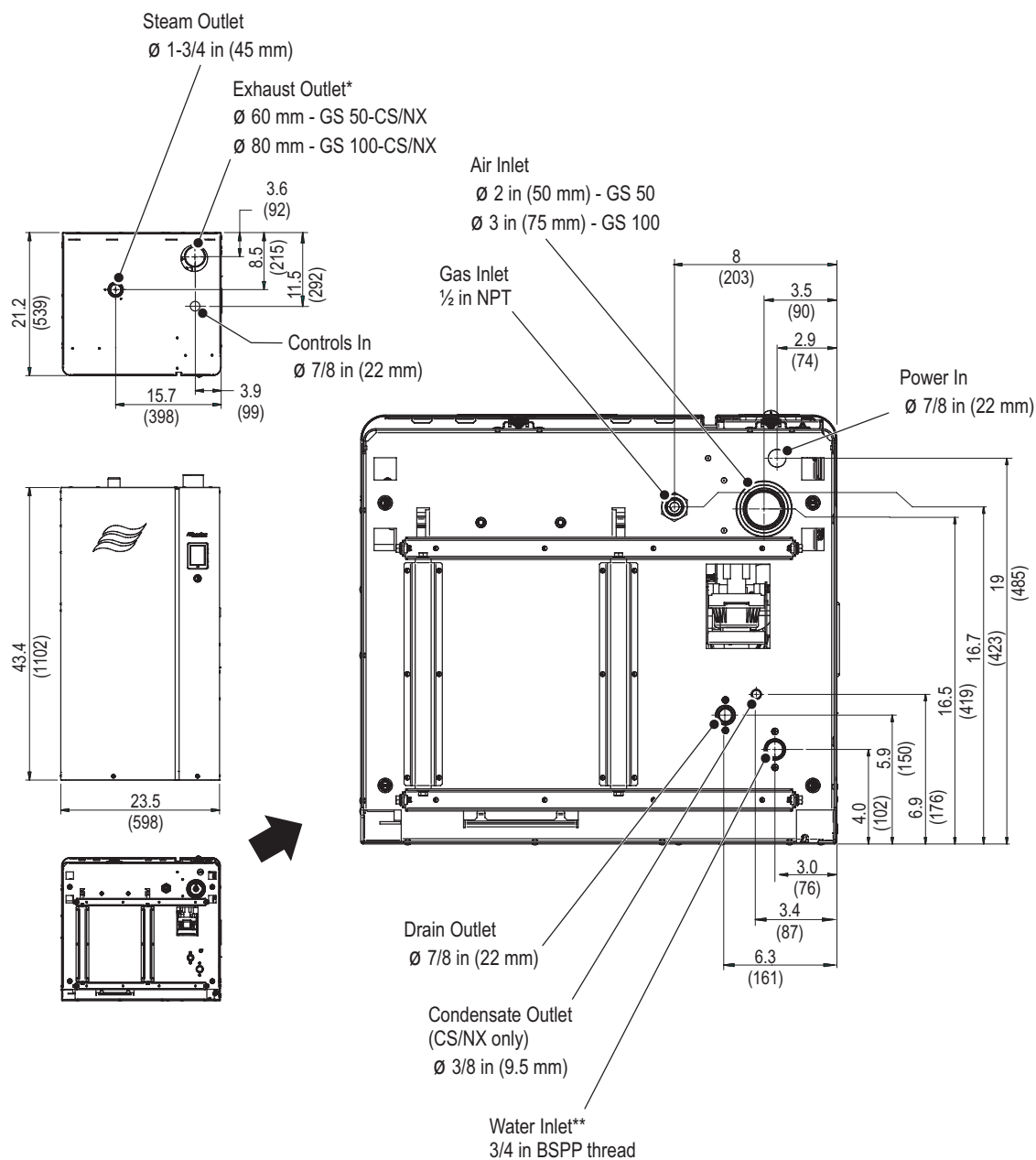
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6 Product Specifications

6.1 Weights

For the weights of the Nortec GS humidifier models refer to [Table 11 on page 21](#).

6.2 Dimensions



* Metric to imperial size adaptor supplied with unit

** BSPP to NPT adaptor supplied with unit

Figure 35: Nortec GS 50/100

Dimensions are shown in inches, and values in brackets are in millimeters.

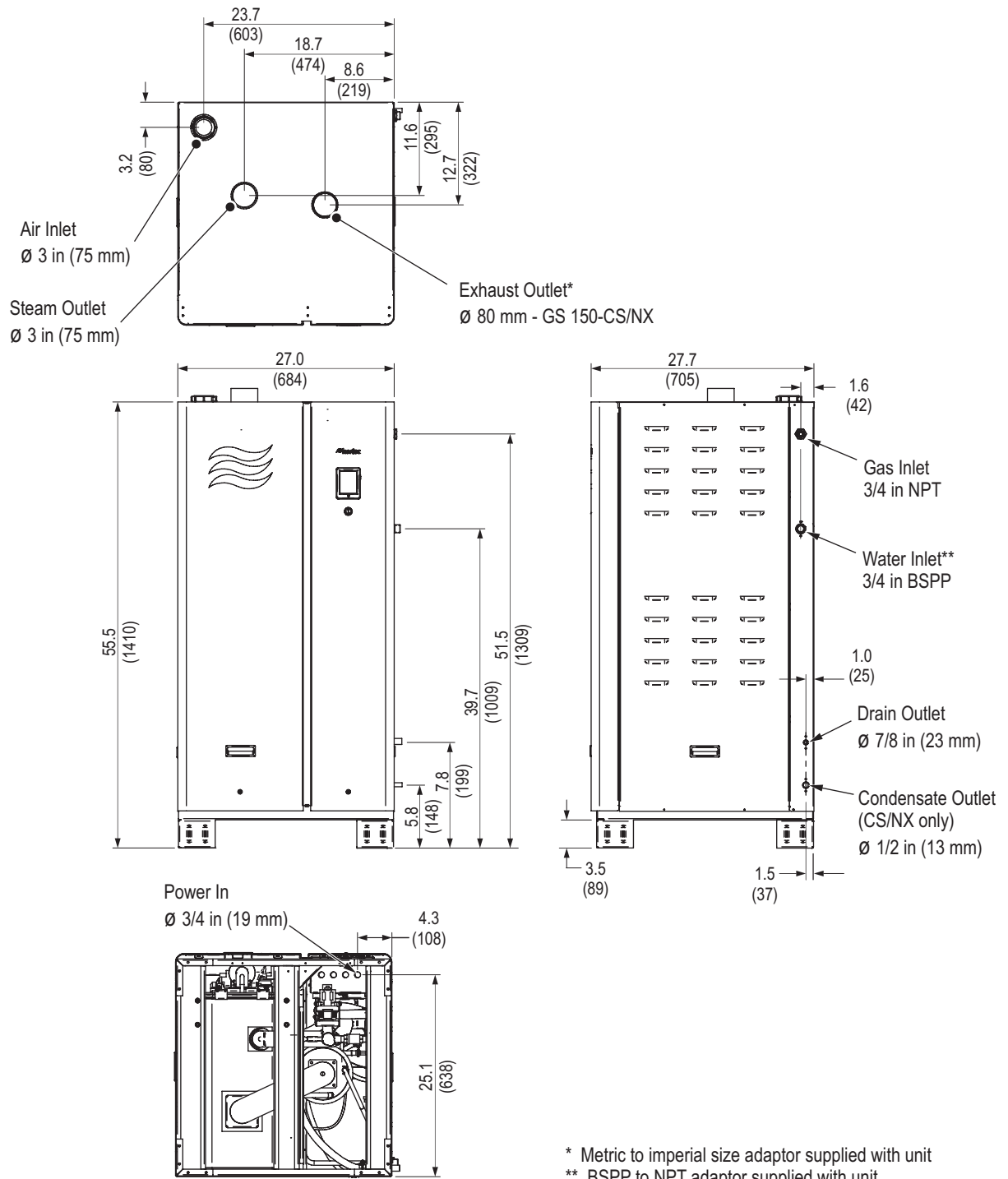


Figure 36: Nortec GS 150

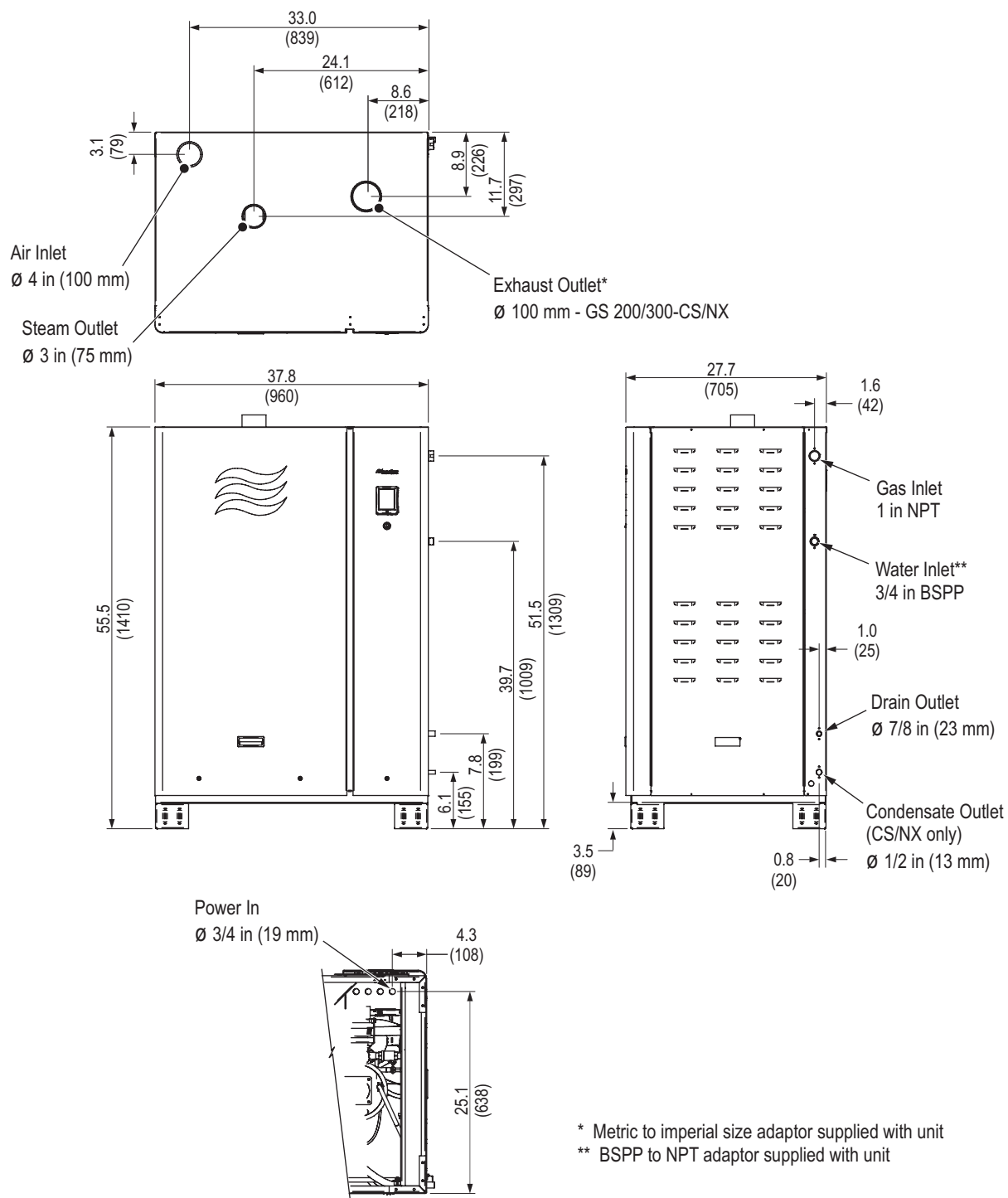


Figure 37: Nortec GS 200/300

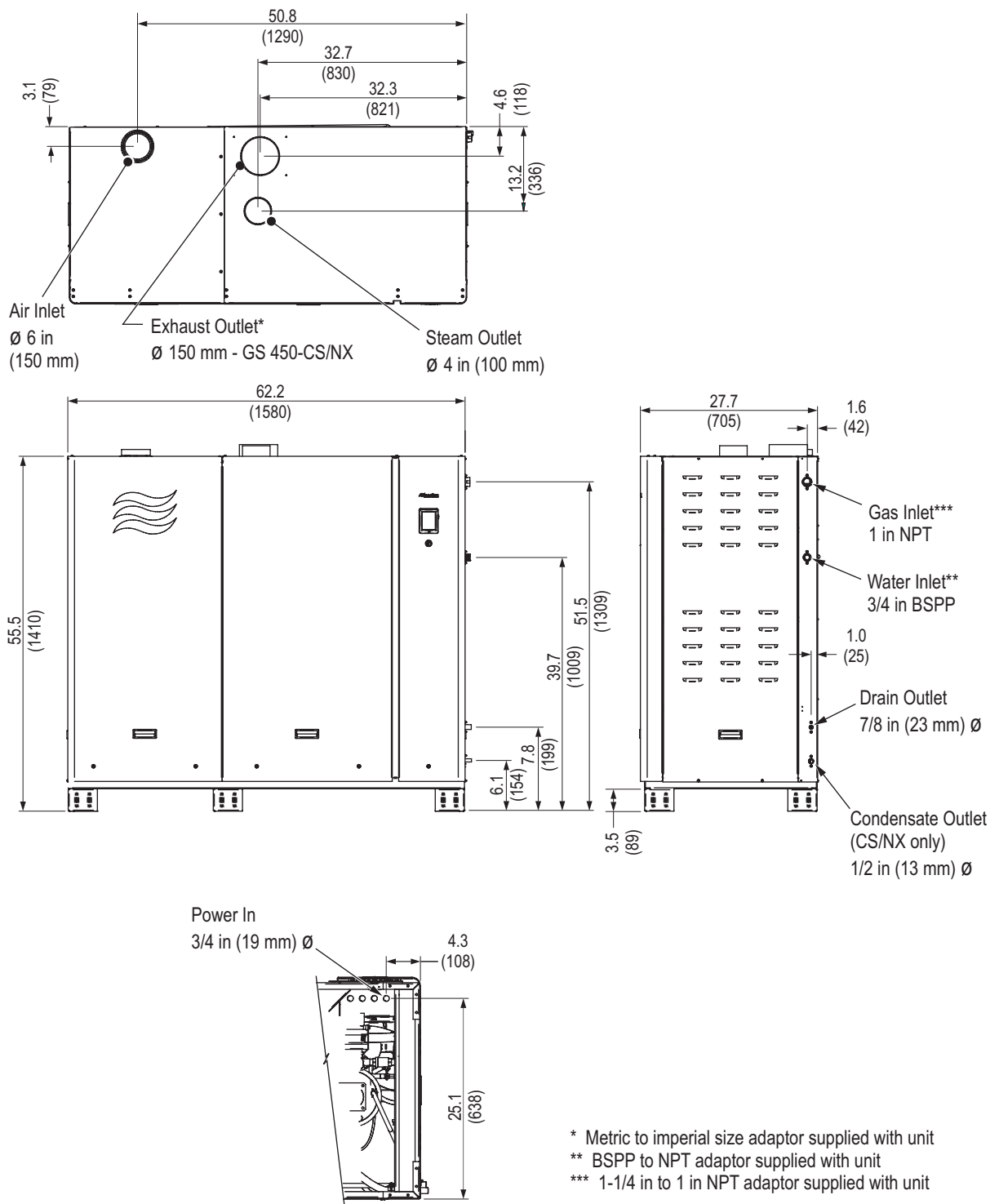


Figure 38: Nortec GS 450

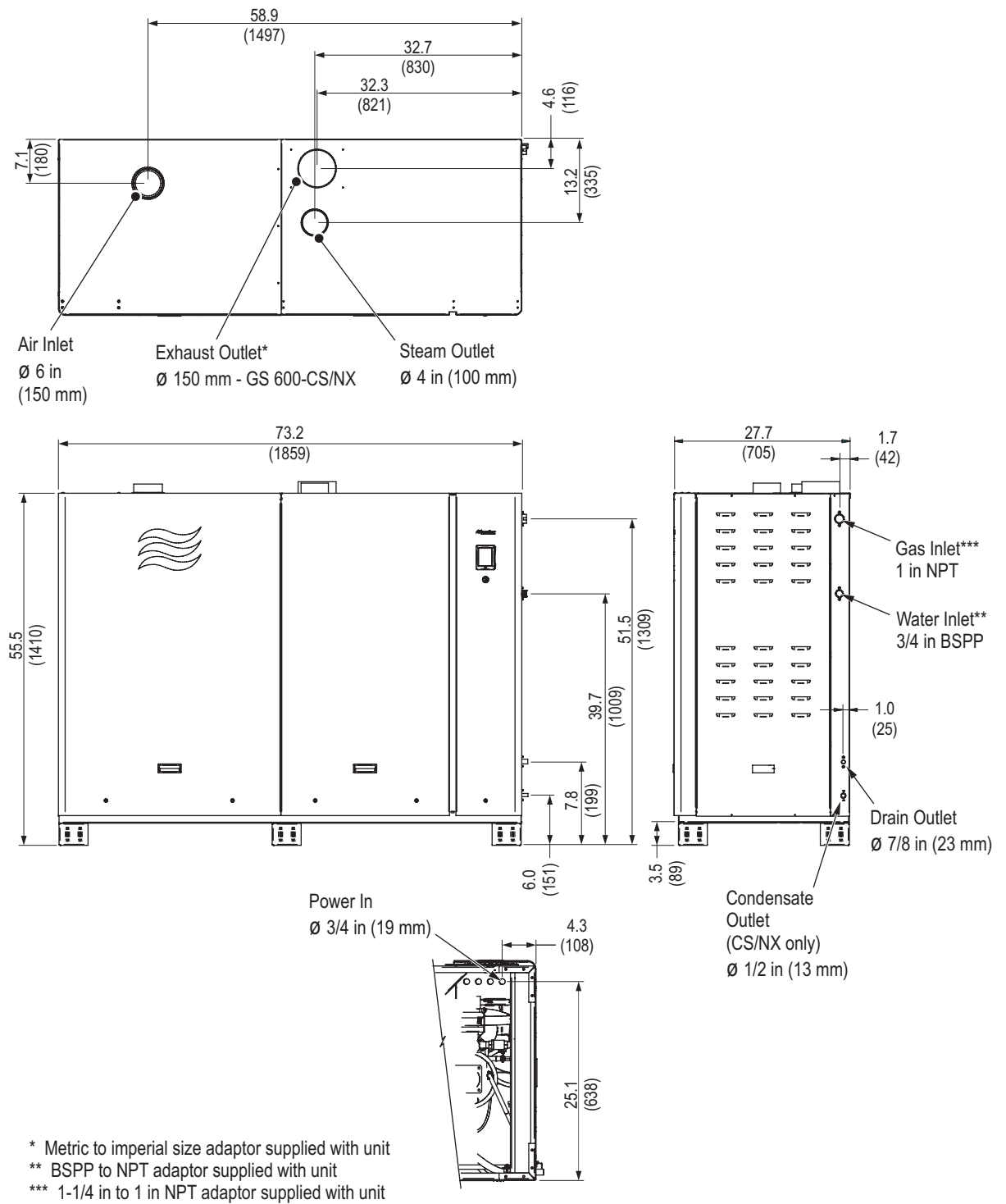


Figure 39: Nortec GS 600

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A Appendix

A.1 Installation Checklist

The following is a consolidated installation checklist that can be used in the commissioning of the unit:

Mounting

- ☐ Unit installed in the correct location (according to ["Clearances" on page 20](#))?
- ☐ Adequate clearance for servicing unit?
- ☐ Mounting surface stable, and capable of supporting the full operating weight of the humidifier?
- ☐ Unit level?
- ☐ Unit secured properly?

Steam Line

- ☐ Observed all best practices?
- ☐ Steam pipe sized correctly?
- ☐ The steam line does not exceed maximum equivalent length listed in [Table 12 on page 30](#)?
- ☐ Long radius elbows (for rigid pipes) used?
- ☐ Backpressure in the line combined with duct static pressure does not exceed 6 in H₂O (1.49 kPa) for compact units, or 10 in H₂O (2.49 kPa) for full-size units?
- ☐ Steam line runs straight up from the humidifier steam outlet for at least 12 in (300 mm) before bend?
- ☐ Steam line has minimum upslope of 10°, or minimum downslope of 2°?
- ☐ Steam line does not reduce in diameter except at the steam distributor; and condensate line installed just before the restriction?
- ☐ Steam lines do not merge except at the steam distributor through a Nortec adaptor?
- ☐ Steam line does not sag?
- ☐ Steam connections secured with clamps? Clamps torqued adequately?
- ☐ Allowances made for thermal expansion of rigid pipes, and shrinkages of steam hose?
- ☐ Steam line insulated over its entire length?

Condensate Line

- ☐ Local regulations on drain water temperature requirements have been satisfied?
- ☐ Condensate traps installed at all low points, and at horizontal-to-vertical transitions in the steam line?
- ☐ Condensate lines in the steam line always connect to full-size "Tee" connectors?
- ☐ Condensate traps have a minimum loop diameter of 12 in (300 mm) and installed at least 12 in (300 mm) below the condensate "Tee" and the steam distributor?
- ☐ All condensate lines have a minimum downslope of 1.2°?
- ☐ Condensate traps primed with water?

Water Connections

- ☐ Water quality meet the requirements listed in [Table 6 on page 18](#)?
- ☐ Shutoff valve and union fitting installed in supply line?
- ☐ Water supply piping to humidifier minimum 1/2 in (13 mm) diameter? Plastic or stainless steel pipe, if using demineralized water?
- ☐ 5 µm water filter (optional, but recommended) installed in the supply line close to the humidifier?
- ☐ Water supply temperature 34-77 °F (1-25 °C)?
- ☐ Water supply surge-protected and pressure regulated to 30-80 psig (207-550 kPa)?
- ☐ Check for leaks in the water supply line?
- ☐ Air gap funnel in the floor located away from the control cabinet in the humidifier?
- ☐ Air gap funnel minimum 2-1/2 in (64 mm) in diameter?
- ☐ Drain pipe between air gap funnel and building drain have a minimum internal diameter of 1-1/2 in (38 mm)? Copper or stainless steel pipe?
- ☐ Drain hose from humidifier empty into the air gap funnel without touching its sides or bottom? Drain hose have a minimum constant downslope of 1.2°, and secured with hose clamp? Drain hose rated for 212 °F (100 °C)?
- ☐ Water supply line and drain lines flushed? Strainer in the fill valve free of debris?
- ☐ Condensate hose installed (CS/NX models only)? Hose rated for 212 °F (100 °C)?
- ☐ Condensate trap inside unit primed with water?

Combustion Air Connection – Space Air Installation

- ☐ Fresh combustion air requirements for the room/space ([Table 14 on page 40](#) and all national and local regulations) satisfied?
- ☐ Elbow installed at the intake air inlet (on Nortec GS 150-600 units)?

Combustion Air Connection – Sealed Combustion Installation

- ☐ All relevant national and local regulations for sealed combustion installation satisfied?
- ☐ Intake vent length does not exceed an equivalent length of 100 ft (30 m)? If unit is a Nortec GS 50 using propane gas, is it limited to 50 ft (15 m)? Maximum six bends?
- ☐ Vent diameter as listed in [Table 15 on page 41](#), and uniform over the entire run?
- ☐ All joints and seams sealed with appropriate sealant?
- ☐ Intake vent supported?
- ☐ Spacing between air intake terminal and exhaust vent terminal minimum 3 ft (1 m)?
- ☐ Intake vent heated and insulated in cold climates?

Exhaust Vent Connection

- ☐ Exhaust vent installed to meet all national and local codes, vent manufacturer and Nortec requirements?
- ☐ Proper clearances maintained between exhaust vent and combustible materials?
- ☐ Exhaust vent diameter as listed in [Table 16 on page 44](#), and uniform over the entire run?
- ☐ Exhaust vent length does not exceed an equivalent length of 100 ft (30 m)? If unit is a Nortec GS 50 using propane gas, is it limited to 50 ft (15 m)? Maximum six elbows in the exhaust vent?
- ☐ Exhaust vent diameter uniform over the entire run?
- ☐ Exhaust vent secured properly with hangers or pipe straps?

Gas Connection

- ☐ Certified manual gas shutoff valve installed immediately upstream from the humidifier?
- ☐ Sediment trap installed (if using black pipe)?
- ☐ Stainless steel section of pipe installed at the gas connection to the humidifier?
- ☐ Gas pipe routing allow clear access to other service connections at humidifier?
- ☐ Gas piping adequately supported?
- ☐ Gas leakage test completed, and all leaks fixed?
- ☐ De-pressurize gas supply line after leak test?

Electrical Connections

- ☐ Power supply meet the rated current draw limits shown on the specification label (*Figure 3 on page 10*)?
- ☐ Power supply have an external dedicated fused disconnect switch?
- ☐ All wiring done according to the wiring diagram and instructions in this manual?
- ☐ Main power cable proper grounding through the ground lug inside the electric cabinet?
- ☐ All cables fastened securely?
- ☐ All cables free of tension and pass through cable glands or grommets?
- ☐ Electrical installation meet the applicable national and local codes?
- ☐ All access panels closed and fastened securely?

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Warranty

Nortec Humidity Inc. and/or Nortec Humidity Ltd. (hereinafter collectively referred to as THE COMPANY), warrant for a period of two years after installation or 30 months from manufacturer's ship date, whichever date is earlier, that THE COMPANY's manufactured and assembled products, not otherwise expressly warranted, are free from defects in material and workmanship. No warranty is made against corrosion, deterioration, or suitability of substituted materials used as a result of compliance with government regulations.

THE COMPANY's obligations and liabilities under this warranty are limited to furnishing replacement parts to the customer, F.O.B. THE COMPANY's factory, provided that the defective part(s) is returned freight prepaid by the customer. The replacement parts are warranted for the balance of the term of the warranty on the original humidifier or 90 days, whichever is longer.

The warranties set forth herein are in lieu of all other warranties expressed or implied by law. No liability whatsoever shall be attached to THE COMPANY until said products have been paid for in full and then said liability shall be limited to the original purchase price for the product. Any further warranty must be in writing, signed by an officer of THE COMPANY.

THE COMPANY's limited warranty on accessories, not manufactured by the COMPANY, such as controls, humidistats, pumps, etc., is limited to the warranty of the original equipment manufacturer from date of original shipment of humidifier.

THE COMPANY makes no warranty and assumes no liability unless the equipment is installed in strict accordance with a copy of the catalog and installation manual in effect at the date of purchase, and by a contractor approved by THE COMPANY to install such equipment.

THE COMPANY makes no warranty and assumes no liability whatsoever for consequential damage or damage resulting directly from misapplication, incorrect sizing or lack of proper maintenance of the equipment.

THE COMPANY makes no warranty and assumes no liability whatsoever for damage to the humidifier, supply lines, drain lines, or steam distribution systems caused by freezing.

THE COMPANY reserves the right to change the design, specifications and performance criteria of its products without notice or obligation.



A.G.A. 12-94
Gas Fired Humidifier



CGA CR98-004
Gas Fired Humidifier

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